

20-02 SHEET METAL AND FENDERS

SHEET METAL ASSEMBLY

Removal and Replacement 20-02-01

Removal

1. Remove the two bolts and washers securing the head to the front fender panel.
2. Remove the two bolts and washers securing the tail to the front fender panel.
3. Disconnect the two oil cooler pipes of front of the coupling, remove the oil cooler panel and disconnect the bottom panel.
4. Disconnect the headlight wiring at the right end.
5. Fig. 2. Remove the head and grille assembly from the front fender panel.

Replacement

1. Place the head and grille assembly over the fender, laying the grille on the bolts of the front side supports.
2. Secure the head to the mounting stand with the two bolts and washers and tighten the bolts at the front side supports.
3. Disconnect the oil cooler pipes of front.
4. Connect the headlight wiring at the right end and onto the bottom panel.

GRILLE AND SIDE PANEL ASSEMBLY

Removal and Replacement 20-02-02

Removal

1. Disconnect the head and grille assembly at front as specified 20-02-01.
2. If necessary, remove the oil cooler oil coupling at front as specified 20-02-01 and then withdraw the two oil cooler pipes from the grille.
3. Disconnect the headlight wiring from the fender.
4. Remove the two bolts and washers securing the grille to the head, and the two bolts and washers each side, securing the side panels to the head.
5. Remove the grille and side panels assembly from the head.

Replacement

1. Place the grille and side panels assembly in position on the head and secure the grille with the two bolts and washers and the side panels with the two bolts and washers each side.
2. If necessary, join the oil cooler pipes of front and the oil cooler.
3. Connect the headlight wiring to the head with the clips.
4. Secure the head and grille assembly at front as specified 20-02-01.

HEAD REMOVAL AND REPLACEMENT 20-02-03

Removal

1. Remove the head and grille assembly as specified 20-02-01.
2. If necessary, remove the oil cooler as specified 20-02-01 and withdraw the oil cooler panel.
3. Fig. 3. Remove the required part by removing the two bolts and washers.

Note: - If the bottom panel is to be replaced, refer to the TWO SIDE PANELS WITH THE HEAD/FRONT FENDER.

4. Remove all traces of the oil seal and adhesive from the panel.

Replacement

1. Secure the required panel on the correct position of the side panel with oil adhesive (or similar) and allow to dry completely.
2. Apply a coat of the adhesive to the new panel and allow to become ready.
3. Place the part in position, applying correct adhesive to the panel.
4. Tighten the panel and secure with the two bolts and washers.
5. If necessary, join the oil cooler pipes and the oil cooler.
6. Hold the head and grille assembly as specified 20-02-01.

FRONT SIDE PANEL ASSEMBLY

Removal and Replacement 20-02-04

Removal

Note: Remove the grille assembly from the front side panel.

1. Fig. 4. Remove the two bolts and washers securing the front side panel and secure the panel from the mounting stand by hand.
2. If necessary, remove the oil cooler pipe assembly by disconnecting the grille, oil seal and adhesive securing the mounting bracket to the front panel.

Replacement

1. If necessary, with the oil cooler pipe assembly and secure it to the front panel with the two bolts and washers.
2. Fig. 4. Hold the front panel and secure with the two bolts and washers.
3. Reconnect the tube for the oil cooler pipe assembly and onto the bottom panel.

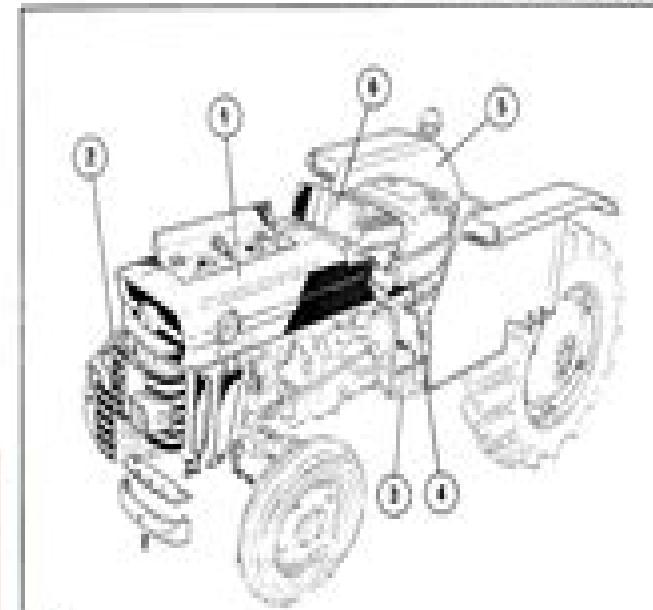


FIG. 2



FIG. 3

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1. Understanding the eBook 1970 Mf 135 Manual
 - The Rise of Digital Reading 1970 Mf 135 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1970 Mf 135 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1970 Mf 135 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1970 Mf 135 Manual
 - Personalized Recommendations
 - 1970 Mf 135 Manual User Reviews and Ratings
 - 1970 Mf 135 Manual and Bestseller Lists

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 - 1970 Mf 135 Manual Public Domain eBooks
 - 1970 Mf 135 Manual eBook Subscription Services
 - 1970 Mf 135 Manual Budget-Friendly Options
6. Navigating 1970 Mf 135 Manual eBook Formats
 - ePUB, PDF, MOBI, and More
 - 1970 Mf 135 Manual Compatibility with Devices
 - 1970 Mf 135 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1970 Mf 135 Manual
 - Highlighting and Note-Taking 1970 Mf 135 Manual
 - Interactive Elements 1970 Mf 135 Manual
8. Staying Engaged with 1970 Mf 135 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1970 Mf 135 Manual
9. Balancing eBooks and Physical Books 1970 Mf 135 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1970 Mf 135 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1970 Mf 135 Manual
 - Setting Reading Goals 1970 Mf 135 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1970 Mf 135 Manual
 - Fact-Checking eBook Content of 1970 Mf 135 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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