



**821F  
921F  
Tier 4  
Wheel Loader**

**OPERATOR'S MANUAL**

Part number 84548504  
2nd edition English  
February 2013  
Replaces part number 84324413

**JoeManual.com**

**CASE**  
CONSTRUCTION

**1. Starting the engine**

Turn on the key of the loader to the "ON" position. The engine will start. The engine will start only if the battery is fully charged.

**2. Starting the engine**

Turn on the key of the loader to the "ON" position. The engine will start. The engine will start only if the battery is fully charged.

**3. Starting the engine**

Turn on the key of the loader to the "ON" position. The engine will start. The engine will start only if the battery is fully charged.

**Safety precautions specific to attachment and coupling**

- Always inspect the attachment and coupling for damage before use.
- Do not use the attachment or coupling if it is damaged.
- Do not use the attachment or coupling if it is not properly installed.
- Do not use the attachment or coupling if it is not properly maintained.
- Do not use the attachment or coupling if it is not properly inspected.
- Do not use the attachment or coupling if it is not properly tested.
- Do not use the attachment or coupling if it is not properly labeled.
- Do not use the attachment or coupling if it is not properly stored.
- Do not use the attachment or coupling if it is not properly disposed of.
- Do not use the attachment or coupling if it is not properly recycled.
- Do not use the attachment or coupling if it is not properly disposed of.
- Do not use the attachment or coupling if it is not properly recycled.

**1. Attaching the attachment**

1. Attach the attachment to the loader.

2. Attach the attachment to the loader.

3. Attach the attachment to the loader.

4. Attach the attachment to the loader.

5. Attach the attachment to the loader.

6. Attach the attachment to the loader.

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9. Attach the attachment to the loader.

10. Attach the attachment to the loader.

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10. Attach the attachment to the loader.

# Case 821f 921f Wheel Loader Operators Manual

**Caterpillar Inc. Peoria, Ill..**



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