

Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CR3 2.20 (Common)		
Air inlet (port size)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger cooling	Closed cooled		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/flow rate (m³)	30 (3.3)		
Peak torque at rpm (ft)	431 ft-lb @ 2000 rpm	540 ft-lb @ 2000 rpm	594 ft-lb @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size (mm (in))	270 (10.63)		
Flywheel housing	140.8		
Electrical system	12V 100A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & SternDrive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

TORQUE & POWER (Full load at crankshaft)



BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Options	Crank Power		Fuel flow @ Rated Speed L/hr (GPH)	Rated RPM	RPM Speed (km/h)	Max Rated Engine Speed (RPM)	Emissions Ratings (See also next page)		
		kW	HP					CEC	EU	IMO
170	Exhaust Inboard	170	230	11.5 (9.3)	88C		3000	Tier 3		
230	Exhaust Inboard	230	310	49 (12.8)	88C	650	4200	Tier 3	IMO 2	Tier 2
270	Exhaust Inboard	270	365	55 (14.3)						

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERNDRIVE



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web decide which pen kit you are going to use and rough up the tube measure the tube and divide it up into 1 8 pieces as shown the diablo saw blade has a 1 16 kerf and you will cut 17 slices so you will have to allow for the saw blade kerf so 17 16 plus the length of the pen tube of 2 1 8 3 3 16 in length

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web prepping pen blanks as with any segmenting wood that has contrast such as maple or walnut is best the acrylic and wood blanks are both chopped at 45 degrees either on the table saw using a sledge or on the bandsaw it will help if both pieces are the same diameter so i can drill the blank true

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web jan 14 2008 when we made our first segmented pens we had no idea what we were doing and made it up as we went here are the basic steps we took 1 we got the blanks we wanted to segment and a pen kit 2 we drilled a hole as far into the uncut blank that our drill press would allow 3 set the cms to 45 and started cutting the wood into

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