

Chrysler Concorde 1998-2004 Workshop Manual

9 - 120 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (10) Disconnect transmission oil cooler line clips.
- (11) Remove oil pan (Fig. 109).
- (12) Remove oil pan gasket.
- (13) Clean oil pan and oil pan gasket surfaces.

INSTALLATION

- (14) Apply a 1.0 inch band of Major® Engine RTV® (Fig. 110) to the pan gasket area of the oil pan housing and the rear oil pan gasket (Fig. 109).

- (15) Install oil pan gasket to the engine block.
- (16) Install pan and attaching fasteners (Fig. 109).
- (17) Install the rearward collar (Fig. 109) using the following procedure:

Install the rearward collar to oil pan bolts. Pre-torque bolts to 1.1 Nm (10 lb-in). (Fig. 109).

(18) Install the frontward collar to transmission bolts and tighten to 1.1 Nm (10 lb-in). (Fig. 109).

(19) Starting with center vertical bolts and working outward, final torque all bolts to 1.1 Nm (10 lb-in). (Fig. 109).

14 - 110 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)

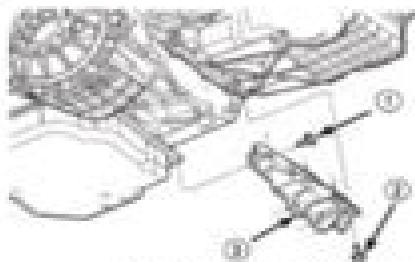


Fig. 109 Removal Collar



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Fig. 110 Camshaft Sprocket Timing Marks
1 - FRONT CRANKSHAFT POSITION SENSOR (FRONT CRANKPOS)
2 - REAR CRANKPOS

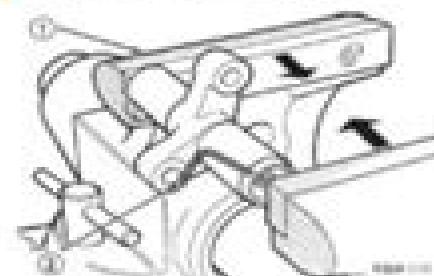
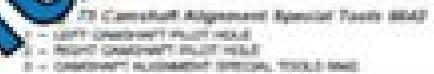


Fig. 111 Compression Timing Belt Tensioner
1 - TENSIONER
2 - TENSIONER BOLT

Install tensioner pulley against the left, install the tensioner case on the housing and tighten to 1.1 Nm (10 lb-in). (Fig. 112).

(10) Install the timing belt starting at the crankshaft sprocket going in a counter-clockwise direction (Fig. 113). Install the belt around the left sprocket, tensioner pulley, on the belt, as it is positioned around the tensioner pulley. Start counter-clockwise marks should still fall between the sprocket marks.

(11) Holding the tensioner pulley against the left, install the tensioner case on the housing and tighten to 1.1 Nm (10 lb-in). (Fig. 112).

(12) When tensioner is in place pull retaining pin to allow the tensioner to return to the pulley bracket.

(13) With number 1 placed at 12:00 (Fig. 114), hold the camshaft sprocket belt at 20 o'clock (1:30, 10:30) counter-clockwise and tighten the camshaft bolts to 1.1 Nm (10 lb-in). (Fig. 115) plus a 90 degrees turn for the Right side and 1.1 Nm (10 lb-in). (Fig. 116) plus a 90 degrees turn for the Left side.

1 - REARWARD COLLAR
2 - REARWARD COLLAR BOLT
3 - FRONTWARD COLLAR
4 - FRONTWARD COLLAR BOLT



Fig. 112 Timing Belt—Installation
1 - AUTOMATIC TIMING BELT TENSIONER
2 - TENSIONER
3 - SPROCKET

Fig. 113 Compression Timing Belt Tensioner
1 - TENSIONER
2 - TENSIONER BOLT

Install tensioner pulley against the left, install the tensioner case on the housing and tighten to 1.1 Nm (10 lb-in). (Fig. 112).

(10) Install the timing belt starting at the crankshaft sprocket going in a counter-clockwise direction (Fig. 113). Install the belt around the left sprocket, tensioner pulley, on the belt, as it is positioned around the tensioner pulley. Start counter-clockwise marks should still fall between the sprocket marks.

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Lingsheng Yao

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