



Manual Soldering

Soldering Manual

Charles A. Harper

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Teacher's Handbook of Manual Training J. S. Miller,1903 **Manual Training Magazine** Charles Alpheus Bennett,William Thomas Bawden,1927 *Handbook of Wiring, Cabling, and Interconnecting for Electronics* Charles A. Harper,1972 *Materials Engineering and Automatic Control* Liu Feng,2012-08-30 Selected peer reviewed papers from the 2012 International Conference on Materials Engineering and Automatic Control ICMEAC 2012 August 27 28 2012 Jinan China **Manual Soldering Guidebook** Ratan Sengupta, This guide book has been prepared based on my 35 years experience on conducting training on Electronic PCB Assembly both in the capacity of a Trainer and Consultant solving assembly problems I have realized that electronic manufacturing Industries especially in MSME Sector do not realize the fact that their system long term Reliability is a direct function of each Solder joint quality and hence a basic Induction training on soldering technique is absent from their HR Training Plan Through this guide book I have tried to share my experience with more than 300 Electronic Manufacturing Units in India with a message that if you wish to wish to produce Long Term Reliable System to your clients please do not forget to emphasize on basic Manual Soldering This book contains 1 SOLDERING INTRODUCTION AND BASIC THEORIES 2 SOLDERING MATERIALS SOLDER FLUX CLEANING SOLVENT 3 SOLDERING TOOLS 4 SOLDERING IRON SOLDERING BITS 4 SAFETY PRECAUTIONS BEFORE STARTING SOLDERING PROCESS 6 STEP BY STEP SOLDERING PROCESS Part I Through hole Component Part II Surface Mount Devices 7 PWA INSPECTION TOOLS EQUIPMENT 8 COMMON MANUAL SOLDER JOINT DEFECTS THEIR PREVENTION Annex A LEAD FREE SOLDERING Annex B BIBLIOGRAPHY The book all also cover the Manual Soldering competitions arranged by different Industry Association like IPC *S.A.E. Handbook* ,1968 Handbook of Vacuum Physics: Technology (pts. 1-4) Arnold Hugh William Beck,1964 *Handbook of Materials and Techniques for Vacuum Devices* Walter Heinrich Kohl,1967

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