

## ATTENTION INSTALLER:

This product must be installed by a qualified heating and air conditioning contractor. Failure to do so could result in serious injury from electrical shock.

This product must be installed in compliance with all local, state and federal codes.

Proper humidification and humidity control also requires that the home be constructed in accordance with local codes and good building practices.

# Aprilaire® MODEL 700 SERIES HUMIDIFIER

## WARNING

### ELECTRICAL SHOCK HAZARD.

Disconnect electrical power to the furnace before starting installation. Failure to do so could result in serious injury from electrical shock.

### SHARP EDGES HAZARD.

Sharp edges may cause serious injury from cuts.

Use care when making plenum openings and handling ductwork.

### RISK OF SCALDING.

Water temperatures above 120°F can cause severe burns and could instantly shut off the hot water supply. Before backflushing or repairing, wait until water reaches safety level.

## CAUTION

### RISK OF PROPERTY AND EQUIPMENT DAMAGE.

- Do not install humidifier where freezing temperatures could occur. The water line could freeze and crack causing water damage to the home.
- Do not install humidifier on the furnace plenum.
- Do not install humidifier on a plenum floor where the plenum air plenum of the cooling coil will restrict air movement through the coil.
- Do not set humidity level above recommended or to recommended level if condensation occurs on inside surfaces of any uncoated metal, as condensation damage may result. Excessive humidity can allow moisture accumulation which can allow the possibility for mold growth in the home.

- Do not connect the Model 700 or 700M water coil to multi-speed furnace, bypass modems or bypass motors, other than 120 VAC. Permanent component failure may result. Use Research Products Corporation Model 30 Current Sensing Relays.
- When installing Humidifier Control on a bypass furnace, ensure blower continues to run after a heat coil is activated to eliminate high temperatures from damaging the Control.
- Do not install humidifier where static pressure exceeds 125 ps, severe damage to the humidifier may result. Follow codes in effect concerning pressure reduction.
- Do not install humidifier on the supply plenum where static pressure exceeds 0.4 in. w.c.

## SPECIFICATIONS

### HUMIDIFIER DIMENSIONS

Width 15.75" x

Height including control valve

and drain-coat 18"

Depth 10.75" x

### PLenum OPENING

14 1/8" W x 14 1/8" H

### WATER FLOW RATE

8 gpm

### ELECTRICAL DATA

120 VAC-60 Hz, 0.8 AAMP

## RECOMMENDED WIRING DIAGRAMS

SEE STEP 8 ON BACK AND "HUMIDIFIER CONTROL SAFETY AND INSTALLATION INSTRUCTIONS" FOR DETAILED WIRING INSTRUCTIONS

### Model 700

DIGITAL HUMIDIFIER  
CONTROL



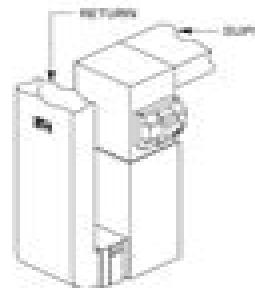
### Model 700M

MANUAL CONTROL

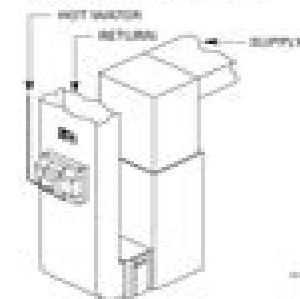


## INSTALLATION OPTIONS

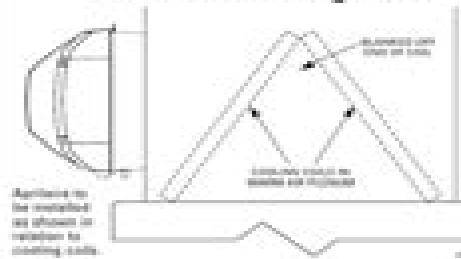
### Typical Installation



### Alternate Installation



### Orientation of Aprilaire Model 700 and 700M to Cooling Coils



### NOTES

1. Models 700 and 700M are not suitable for installation on plenum coils because performance will be reduced.

2. When installing the Aprilaire humidifier with the Aprilaire Digital Humidifier Control or on a coil on coil coil, use hot water. This heated water supplements the reduced supply air temperature as added heat for evaporation.

# Aprilaire Model 8344 Manual

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