

INSTRUCTION MANUAL FOR MIG WELDING MACHINE

IMPORTANT!!!

READ THIS MANUAL CAREFULLY BEFORE INSTALLING, USING, OR PERFORMING ANY MAINTENANCE ON THE MACHINE. PAY SPECIAL ATTENTION TO THE CHAPTER ON "SAFETY PRECAUTIONS". CONTACT YOUR DISTRIBUTOR IF YOU DO NOT FULLY UNDERSTAND THESE INSTRUCTIONS.

1 GENERAL DESCRIPTIONS

1.1 SPECIFICATIONS

This manual has been prepared for the purpose of educating personnel assigned to install, operate and service the welding machine.

This equipment is a constant-voltage generator, suitable for MIG/MAG and OPEN-ARC welding.

Upon receiving the machine, make sure there are no broken or damaged parts.

The purchaser should address any complaints for losses or damage to the vector. Please indicate the article and serial number whenever requesting information about the welding machine.

1.2 EXPLANATION OF TECHNICAL SPECIFICATIONS

EN50199 The welding machine is manufactured according to these international standards.
EN60974.1 Serial number, which must be indicated on any type of request regarding the welding machine.

N° three-phase transformer-rectifier.



Flat characteristic.



Downslope



Suitable for continuous electrode welding.



Suitable for TIG welding.

I_2 MAX

Unconventional welding current. This value represents the maximum limit available during welding.

U_0 Secondary open-circuit voltage (peak value).

X. Duty cycle percentage
The duty cycle expresses the percentage of 10 minutes during which the welding machine may run at a certain current without overheating.

I_2 Welding current.

U_2 Secondary voltage with welding current I_2 .

U_1 Rated supply voltage.

3~ 50/60Hz 50- or 60-Hz three-phase power supply.

I_1 Absorbed current at the corresponding welding current I_2 .

IP21 Protection rating for the housing. Grade 1 as the second digit means that this equipment is suitable for use outdoors in the rain.

 Suitable for use in high-risk environments.

NOTES: The welding machine has also been designed for use in environments with a pollution rating of 3. (See IEC 664).

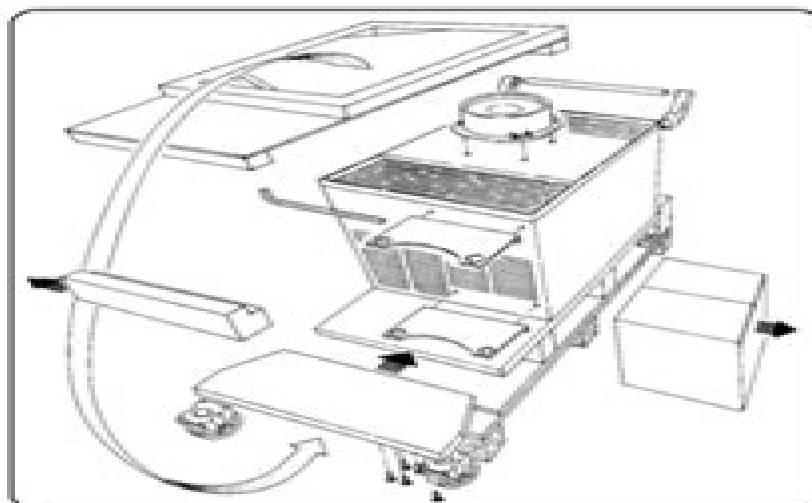
2 INSTALLATION

2.1 PLACEMENT

Dust, dirt, and any other foreign matter entering the welding machine can interfere with ventilation and thus with smooth operation.

Mount the handle, the 2 cylinder supports, the extension support and pivot support.

Mount the 2 fixed wheels on the wheel support located on top of the welder. remove the Styrofoam buffer from under the bottom, at the back of the welding machine. Insert the wheel support on the bottom, fastening it in place with the screws provided.



2.2 START-UP

- Only qualified personnel should install this welding machine.
- Connect a plug suitable for the absorbed current to the power supply cable.
- Connect the yellow-green wire of the machine mains to an efficient grounding socket.
- Never use water pipes as a grounding conductor.

2.2.1 Connecting the mass clip.

- Connect the power cable terminal to socket AA on the machine.
- Connect the mass cable clip to the workpiece.
- Make sure the cable is firmly attached to the mass terminal; check periodically to make sure these connections are tight. A loose coupling may cause drops in the welding current.

Mig Welding Manual

W Lucas



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THEY ARE WELL ON THEIR WAY TO WELD PROCESS MANAGEMENT In the MIG Management book you will find Extensive data on MIG gas selection without sales input Over 100 pages on the problems with the pulsed process How to establish effective weld process controls for robot cells How to use special techniques to increase robot weld speeds How to optimize manual and robot weld deposition rates How to control sheet metal welds in automotive plants How to best utilize MIG and flux cored for pipe welds All this along with a unique simple method for controlling weld costs These are just a few of the important topics Without question this is the most practical and comprehensive book you will ever find on managing the MIG process *Manual MIG Welding of Aluminium* Aluminium du Canada ltée,1967 Process Pipe and Tube Welding W Lucas,1991-05-31 Good No Highlights No Markup all pages are intact Slight Shelfwear may have the corners slightly dented may have slight color changes slightly damaged spine **Kaiser Aluminum Weldor's Training Manual** Kaiser Aluminum and Chemical Sales, inc,1958 **Handbook of Stainless Steels** Donald Peckner,Irving Melvin Bernstein,1977

Welding and Metal Fabrication ,1970 **Woldman's Engineering Alloys** John P. Frick,2000-01-01 Annotation New edition of a reference that presents the values of properties typical for the most common alloy processing conditions thus providing a starting point in the search for a suitable material that will allow with proper use all the necessary design limitations to be met strength toughness corrosion resistance and electronic properties etc The data is arranged alphabetically and contains information on the manufacturer the properties of the alloy and in some cases its use The volume includes 32 tables that present such information as densities chemical elements and symbols physical constants conversion factors specification requirements and compositions of various alloys and metals Also contains a section on manufacturer listings with contact information Edited by Frick a professional engineering consultant Annotation c Book News Inc Portland OR booknews com *Handbook of Aluminum* Alcan Aluminum Corporation,1970 **The Welding Encyclopedia** Louis Burton MacKenzie,1968 Metal Construction and British Welding Journal ,1971 Includes two special issues per year containing the proceedings of a major conference Welding and Cutting P T Houldcroft,R John,2001-05-11 An authoritative source of reference on every aspect of thermal welding and associated cutting processes Each process is examined clearly and comprehensively from first principles through to more complex technical descriptions suited to those who need more technical information Copiously illustrated throughout and with an extensive glossary of terms this book is essential reading for welding and production engineers metallurgists designers quality control engineers distributors students and all who are associated with the selection and application of equipment and consumables reprinted with corrections 2001 Welding Kaiser Aluminum Kaiser Aluminum and Chemical Sales, inc,1978 Engineer's Year-book of Formulae, Rules, Tables, Data & Memoranda ,1999 Production Engineering ,1980

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