

1. Remove 4 bolts securing gear case to drive shaft housing.



2. Remove cover, washer (above impeller), impeller, key and washer (below impeller).

3. Remove cover gasket, base plate and base gasket.



## Disassembly

### Water Pump

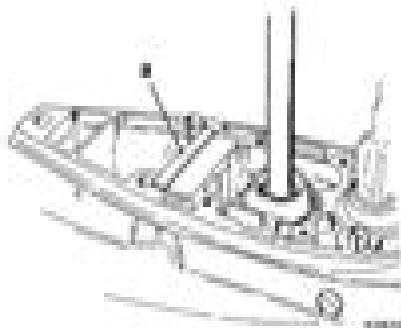
**NOTE:** If water tube seal remained in drive shaft housing, remove seal from housing and reseal on water pump cover. Secure seal to cover with Locite 403.

1. Remove 4 bolts securing pump cover.

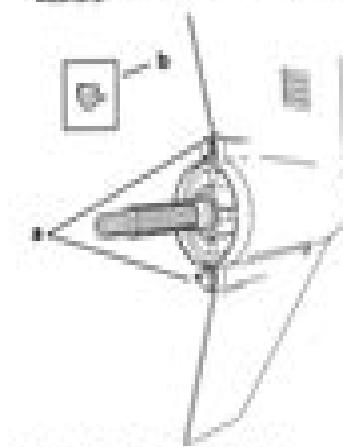


**NOTE:** Replace cover if thickness of steel at discharge slots is 0.005 in. (1.27mm) or less, or if grooves (other than impeller sealing grooves) in cover roof are more than 0.005 in. (0.127mm) deep.

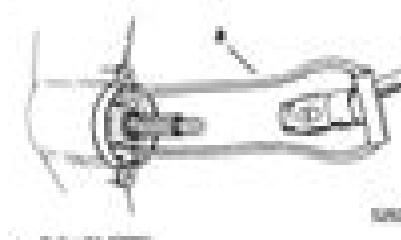
4. Remove and/or replace exhaust deflector plate if damaged.



5. Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.

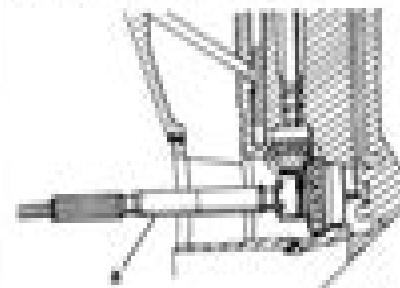


6. Using Puller (SI-27790), remove carrier assembly from gear case.



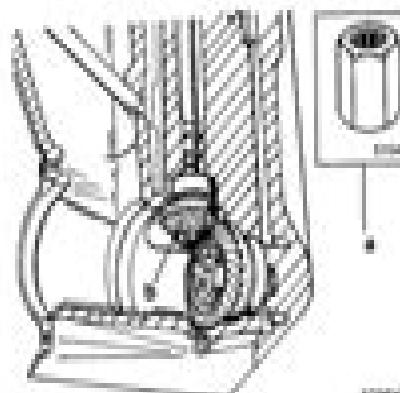
**NOTE:** When removing propeller shaft assembly, gear follower may dislodge. Retain follower from gear housing.

7. Remove propeller shaft assembly.



Model	Drive Shaft Holding Tool
SI-4000/4000A	SI-231000
Force 4000	SI-232100
SI-3000/3000A	SI-232100

8. Remove pinion nut and discard.



9. Drive shaft housing tool.

10. Remove drive shaft assembly and pinion gear.

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## **Table of Contents 50 Elpto Manual**

1. Understanding the eBook 50 Elpto Manual
  - The Rise of Digital Reading 50 Elpto Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 50 Elpto Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 50 Elpto Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 50 Elpto Manual
  - Personalized Recommendations
  - 50 Elpto Manual User Reviews and Ratings

- 50 Elpto Manual and Bestseller Lists
- 5. Accessing 50 Elpto Manual Free and Paid eBooks
  - 50 Elpto Manual Public Domain eBooks
  - 50 Elpto Manual eBook Subscription Services
  - 50 Elpto Manual Budget-Friendly Options
- 6. Navigating 50 Elpto Manual eBook Formats
  - ePUB, PDF, MOBI, and More
  - 50 Elpto Manual Compatibility with Devices
  - 50 Elpto Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 50 Elpto Manual
  - Highlighting and Note-Taking 50 Elpto Manual
  - Interactive Elements 50 Elpto Manual
- 8. Staying Engaged with 50 Elpto Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 50 Elpto Manual
- 9. Balancing eBooks and Physical Books 50 Elpto Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 50 Elpto Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 50 Elpto Manual
  - Setting Reading Goals 50 Elpto Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 50 Elpto Manual
  - Fact-Checking eBook Content of 50 Elpto Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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