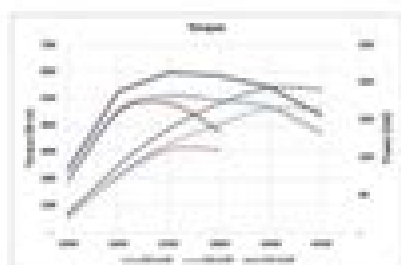
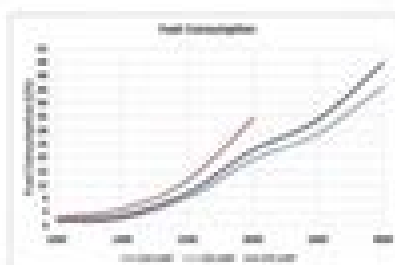


Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CR3 2.20 (Common)		
Air inlet (port size)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger cooling	Closed cooled		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/flow rate (m³)	30 (3.3)		
Peak torque at rpm (ft-lb)	431 ft-lb @ 2000 rpm	540 ft-lb @ 2000 rpm	594 ft-lb @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size (mm (in))	270 (10.63)		
Flywheel housing	140.8		
Electrical system	24V 120A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & SternDrive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

TORQUE & POWER (Full load at crankshaft)

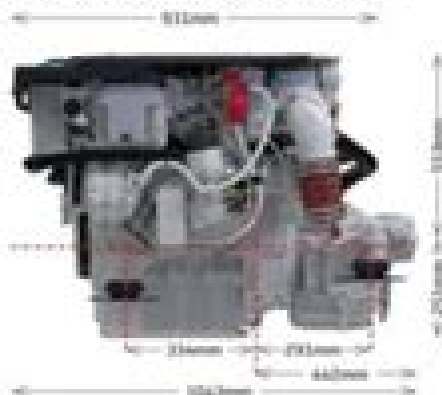


BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Options	Crank Power		Fuel flow @ Rated Speed L/hr (GPH)	Rated RPM	RPM Speed (km/h)	Max Rated Engine Speed (RPM)	Emissions Ratings (See also next page)		
		HP	kW					CEC	EU	IMO
170	Exhaust Inboard	170	125	11.5 (9.3)	88C		3000	Tier 3		
230	Exhaust Inboard	230	169	49 (12.8)	88C	650	4200	Tier 3	IMO 2	Tier 2
270	Exhaust Inboard	270	199	55 (14.3)						

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERNDRIVE



1970 Mercruiser Engine Spec

William J. Slattery



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many employers fire poor performers hastily while others wait too long before taking strong action one reason for unnecessary delays in firing bad performers is the employer fears being

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a disciplinary hearing is basically an enquiry held by the employer to determine whether an employee is guilty of an offence or not a poor work performance hearing is similar but the

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performance it is suggested that employers explain to the employee that his her work performance does not meet the required standards such as discuss possible causes of the

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