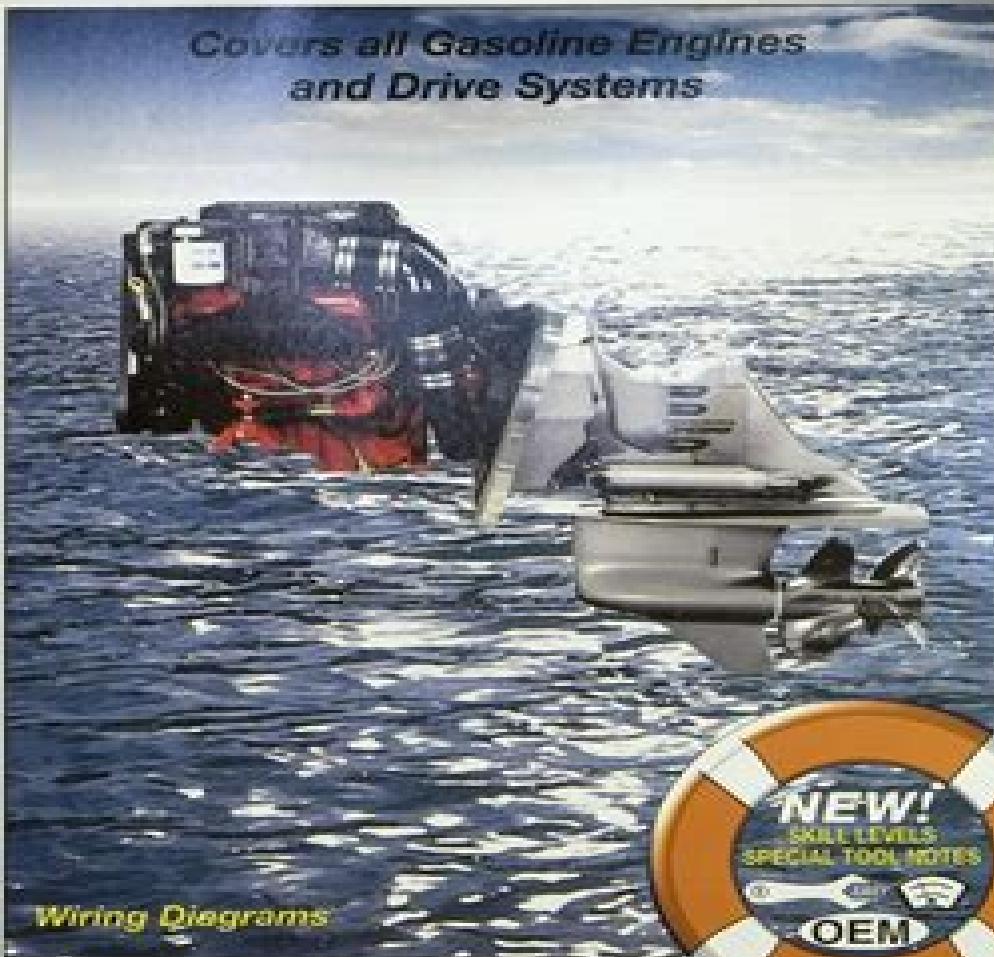


**VOLVO PENTA****Stern Drives**  
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# Volvo Penta Stern Drive Manual German

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