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web apr 27 2010 api 650 does refer to a6 for tolerances within a plate see section 7 5 2 the out of plumbness in one shell course shall not exceed the permissible variations for flatness and waviness as specified in astm a 6m a 6 astm a 20m a 20 or astm a 480m a 480 whichever is applicable that is pretty clear

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web remarks1 the minus side tolerance on thickness shall be 0.25mm 2 thickness shall be measured at 9.53 to 19.05mm from
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 total length 10 for both camber and sweep thus for a 30 long beam the general permissible variation from straightness
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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross section properties cross section properties addressed are overall depth and width flange and web thickness and flange out of alignment see table 1

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