

## INSTALLING THE TIMING BELT AND SPROCKETS

### 1. Install:

- Drive sprocket
- Driven sprocket



Driven sprocket bolt

38 Nm (3.8 m·kgf, 28 ft·lb)



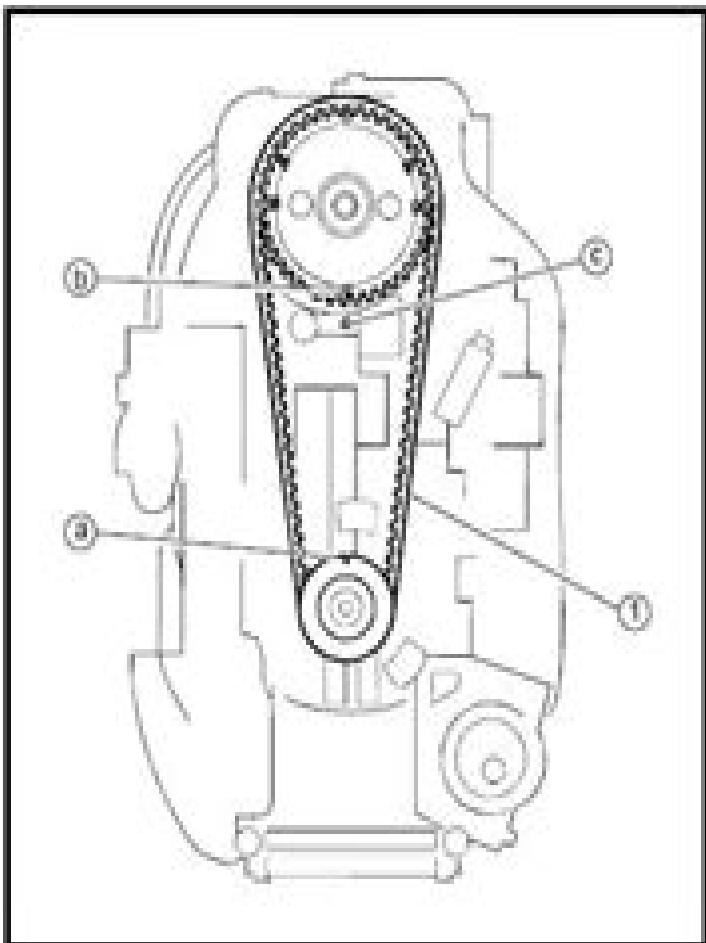
Flywheel magnet assembly holder  
YB-06139/90890-06522

### 2. Install

- Timing belt

#### Installing steps

- (1) Align mark hole ③ of the drive sprocket with engine centerline.
- (2) Align "△" mark ⑥ on the driven sprocket with a "△" ⑤ on the cylinder head.
- (3) Install the timing belt ①.
- (4) Turn the crankshaft clockwise two times and make sure the drive sprocket and driven sprocket are correctly aligned with the marks.



# 70 Yamaha Outboard Timing Adjustment

**Thirumalaisamy P.  
Velavancorresponding**

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