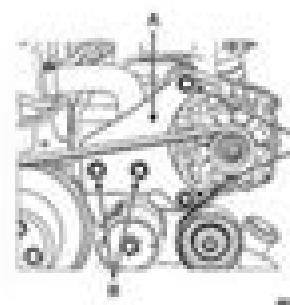


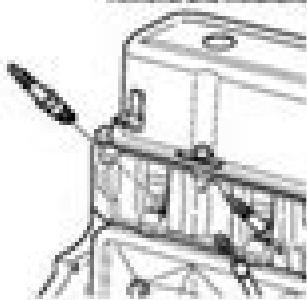
Lift Bracket**Removal and Installation**

1. Remove the lift bracket bolts.
2. Remove the lift bracket.
3. Install the lift bracket.
4. Install the lift bracket bolts. Tighten the lift bracket to 100 N·m (9).



Install water hose from thermostat housing to manifold (A)

5. Install alternator with mounting bracket (A). Tighten screws (B) to 29-30 N·m (30-41 lb-in). Retighten bolt following the procedures found in the General Information section of this manual. Tighten the alternator screws (C) to 20-22 N·m (20-21 lb-in).
6. Reconnect throttle cable to anchor block and actuating bracket. Secure with outer pin.
7. Connect battery cables. Start engine and check for fuel leaks.

Spark Plug**Removal and Installation**

1. Clean the area around the spark plug seat with a rag (prevent oil from entering the cylinders when the plug is removed).
2. Using 1/4 in. spark plug socket, remove spark plug.
3. Set the spark plug gap to 0.045 in (1.14 mm).
4. Install the spark plug.
5. Tighten the spark plug to 30 N·m (27 lb-in).

Distributor**Removed**

1. Disconnect the secondary ignition wires (1) from the spark plug and the ignition coil.
2. Disconnect the primary ignition harness (2) from the ignition coil. Do not remove the wires from the distributor unless it is necessary.
3. Remove the distributor hold down bolt (3).

NOTE! Use special tool P/N 800063 on 3.00L-B and later engines to remove distributor hold down bolt.

4. Remove the distributor (4) and gasket (5).

Rocker Arm Cover**Removed**

1. Remove the rocker arm cover bolts.
2. Remove the rocker arm cover.
3. Remove the gasket.

Installation

1. Install a new rocker arm cover gasket.
2. Install the valve rocker arm cover.
3. Install the rocker arm bolts. Tighten the rocker arm to 4.3 N·m (40 lb-in).

<http://engine.od.ua>

Volvo Penta Starter Engine D1 13 Manual

Penton Staff

Volvo Penta Starter Engine D1 13 Manual:

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Manual A. T. Burgess,1994 Seloc's Volvo Penta Stern Drive Joan Coles,Clarence W. Coles,1984 **VOLVO PENTA**

MD2010, MD2020, MD2030, MD2040 Volvo Penta,2014-03-02 **VOLVO PENTA MD 5** Volvo Penta,2015-04-13

Workshop Manual Volvo Penta (Firm),1970 **VOLVO PENTA MD 11C, C, MD 17C, D** Volvo Penta,2014-03-01 **Volvo**
Penta Service & Overhaul Manual Alan T. Burgess,1976 **Workshop Manual** Volvo Penta (Firm),1970

Volvo-Penta Stern Drives, 1992-93 Joan Coles,Clarence W. Coles,1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine's editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all Single SP and Duo Prop DP models powered by Volvo 4 cylinder engines Over 750 illustrations **Service**

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