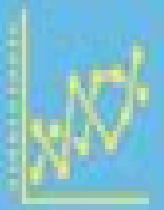


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to present conventional statistical quality improvement tools in a user friendly form We have worked to take some of the mystique out of the statistics and help others put these powerful tools to effective use in a Total Quality Management TQM environment This isn't a text on TQM TQM has three elements as shown in Figure i 1 1 Creating the environment 2 The continuous improvement toolbox 3 Employee empowerment This text focuses almost exclusively on the middle element the continuous improvement CI toolbox Further Opening Up the Statistical Toolbox does not present a complete set of tools intended to fill the CI toolbox only the statistical tools and some of the basic team process tools are covered The CI toolbox in reality will never get filled A comprehensive toolbox will include extensive team process skills and technology specific tools complimentary to the statistical tools included here THE THREE KEY ELEMENTS OF TQM THE CONTINUOUS IMPROVEMENT TOOLBOX EMPLOYEE EMPOWERMENT FIGURE i I Designing Food Safety and Equipment Reliability Through Maintenance Engineering Sauro Riccetti, 2013-09-25 Existing maintenance engineering techniques pursue equipment reliability with a focus on minimal costs but in the food industry food safety is the most critical issue This book identifies how to ensure food product safety through maintenance engineering in a way that produces added value and generates real profits for your organization Integrati **Technometrics**, 1991 **Automatic Control Systems**, 1989

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