

P51D Mustang Instruction Manual

3D Printed Parts				
Part Name	Part	Photo	Print Settings	File name
S1	Spinner Tip		Time: 1 h 5 m Material: 5g Layer height: 0.12mm Walls: 3 Infill: 20% Top layers: 3 Bottom layers: 3	S1 – Spinner Tip.stl <u>OR</u> S1 – Spinner Tip.3mf
S2	Spinner Base		Time: 1 h 5 m Material: 9g Layer height: 0.12mm Walls: 3 Infill: 20% Top layers: 3 Bottom layers: 3	S2 – Spinner Base.stl <u>OR</u> S2 – Spinner Base.3mf
F1	Front Fuselage Tip		Time: 3 h 57 m Material: 18g Layer height: 0.12mm Walls: 3 Infill: 20% Top layers: 4 Bottom layers: 3	F1 – FUSE Front.stl <u>OR</u> F1 – FUSE Front.3mf
F2	Front Fuselage Motor Mount		Time: 6 h 37 m Material: 28g Layer height: 0.12mm Walls: 2 Infill: 20% Top layers: 3 Bottom layers: 3	F2 – FUSE Motor Mount.stl <u>OR</u> F2 – FUSE Motor Mount.3mf

F3	Motor Shim		Time: 11m Material: 1g Layer height: 0.2mm Walls: 3 Infill: 20% Top layers: 4 Bottom layers: 4	F3 – FUSE Motor Shim.stl <u>OR</u> F3 – FUSE Motor Shim.3mf
F4	Center Fuselage		Time: 23 h 55 m Material: 100g Layer height: 0.12mm Walls: 3 Infill: 10% Top layers: 3 Bottom layers: 3	F4 – FUSE Center.stl <u>OR</u> F4 – FUSE Center.3mf
F5	Cockpit		Time: 5 h 7 m Material: 21g Layer height: 0.12mm Walls: 3 Infill: 20% Top layers: 3 Bottom layers: 3	F5 – Cockpit.stl <u>OR</u> F5 – Cockpit.3mf
F6	Rear Fuselage		Time: 14 h 29m Material: 65g Layer height: 0.12mm Walls: 3	F6 – FUSE Rear.stl <u>OR</u> F6 – FUSE Rear.3mf

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