



10. Rotate the crankshaft counter-clockwise by 30° to align the yellow mark on the crankshaft sprocket with the assembly surface (horizontal surface) of the cylinder block and bearing cap (0° 1 cylinder piston compression TDC position).



11. On the crankshaft sprocket to the exhaust camshaft gear with the timing chain 'W' aligned with the crankshaft sprocket timing mark (B) and the high pressure fuel pump sprocket timing mark (A).

Tightening torque :

14.7 ± 0.6 Nm (1.5 ± 0.6 kgf.m, 1.0 ± 0.4 lbf.ft)



12. Install the timing chain 'W' guide (A).

Tightening torque :

9.8 ± 1.8 Nm (1.0 ± 0.2 kgf.m, 7.2 ± 1.6 lbf.ft)



NOTICE

• Do not reuse the timing chain tensioner lever and guide flange bolt.

13. Install the timing chain 'W' anti-tensioner (A) and then remove the set pin.

Manual Repair Crdi Sorento 2 8

Wolfgang Guggemos

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