

Specification	Requirement	Measurement	Test Method
Compressor ratios	16, 1.1		
Fuel pre-treatment requirement	Not required but feasible		
Fuel lift pump	On-engine		
High-pressure fuel pump	Bruck (P 4.2 and integrated gear lift pump)		
Valves per cylinder	4		
Wheels	18 (per vessel)		
Fuel injectors	Bruck (CR 2.20 (Diameter))		
Air inlet (port rear)	External and filtered		
Turbocharger	Intercooled VGT		
Engine and turbocharger cooling	External cooled		
Coolers, CAC, oil, fuel and engine	Tube and shell		
Seawater pump/heat exchangers (m³)	38 (3.5)		
Peak torque at spec rpm	40.0 Nm @ 2000 rpm	50.0 Nm @ 2000 rpm	50.4 Nm @ 2000 rpm
Oil pump volume	0.75		
Oil cooler range	5-35		
Oil maintenance interval hr	2000		
Hydraulic drive rpm (l/s)	1760 (11.4 l/s)		
Hydraulic heating	540 °F		
Electrical system	12V - 1.05A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bruck ECU 1.7		
Thrusts and shaft	Mercury DTS or mechanical cable		
Steering and gauge compatibility	Mercury SmartCraft		
Memory Joystick, Plotting, Inboard & Sterndrive	Compatible		
Engines and ECU drivers	Texture coated aluminum, protects engine and provides step-capable platinum		
inboard: JP 664	1.25, 1.50, 1.75, 2.50, 3.00		
inboard: JP 68	1.25, 1.75, 2.75		
inboard: JP 667V	1.25, 1.50, 1.75		
inboard: JP 682	1.00		
Sensors	Crank & cam position, intake manifold pressure/charge, compression ratios, intake temps, exhaust gas temps, fuel temps, fuel pressure, water in fuel (part 1), pre-cooling, cooling temps, measured pressures/torques, atmospheric pressure		

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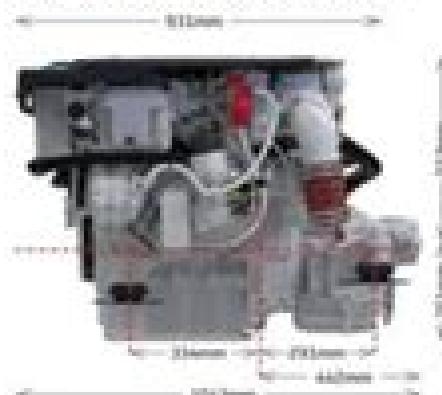


## PORT LOAD FUEL CONSUMPTION



Phase	Retention System	Output Power		Fuel Cost at Market Spread (Litre/diesel)	Initial Cost	Life Span (years)	Max Rated Engine Power (kW)	Emissions Targets (in g/kWh of electricity)		
		Year 1	Year 2					CO <sub>2</sub>	NO <sub>x</sub>	SO <sub>x</sub>
100	Reactor	100	100	11.5 (9.0)	800		3000	100	10	10
200	Reactor	200	200	40 (12.0)		650	4000	100	20	20
300	Reactor	300	300	55 (14.0)	800		4000	100	30	30

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**William J. Slattery**

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