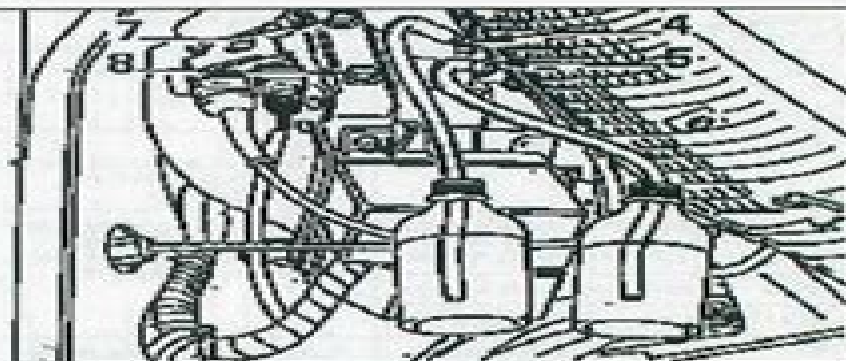




Purga del circuito de frenos.  
2. Grupo electrobomba - 3. Tubo de baja presión - 6. Tornillo de expansión del grupo electrobomba.



Purga del circuito de frenos.  
4, 5, 7 y 8. Tornillos de purga del bloque hidráulico.

- Abrir una vuelta los tornillos de purga (7) y (8) del bloque hidráulico.
- Hundir lentamente el pedal de freno hasta el fondo.
- Dar el contacto a fin de hacer funcionar el grupo de electrobomba.
- Quitar el contacto al cabo de 30 segundos.
- Soltar el pedal de freno.
- Cerrar los tornillos de purga (7) y (8).

#### PURGA DEL BLOQUE HIDRAULICO

- Empalmar los tornillos (4) y (5) a un recipiente que contenga un poco de líquido (ver figura).
- Hundir el pedal de freno, abrir el tornillo de purga (4) y volverlo a cerrar.
- Soltar el pedal y repetir esta operación una docena de veces.
- Repetir la operación en los tornillos (5), (7) y (8) (ver figura).
- Abrir los tornillos de purga (4) y (5) a fin de hacer funcionar el grupo

**Nota.** - Para los tornillos (7) y (8), no es útil empalmar un tubo de purga, ya que ésta se efectúa por el circuito interno.

- electrobomba.
- Dar el contacto.
- Cerrar estos tornillos en cuanto salga el líquido sin burbujas y esperar al paro del grupo electrobomba.
- Efectuar la purga de las pinzas delanteras y traseras.

**Importante:** Durante estas operaciones es necesario comprobar y restablecer el nivel del líquido en el depósito compensador a fin de evitar el descabado de la bomba.

#### PURGA DE LAS PINZAS

- Dar el contacto.
- Empalmar a un recipiente los tornillos de purga de las 4 pinzas.
- Pisar un poco el pedal del freno.
- Cerrar los tornillos de purga cuando el líquido de frenos salga sin burbujas.
- Proceder igual en todas las pinzas.
- Quitar el contacto.
- Hacer caer la presión aflojando media vuelta el tornillo de expansión.
- Apretar el tornillo de expansión.
- Hundir lentamente el pedal de freno.
- Abrir los tornillos de purga (4) y (5) (empalmados a un recipiente).
- Cerrar los tornillos de purga.
- Soltar el pedal de freno.
- Repetir estas maniobras varias veces asegurándose de que el líquido de frenos salga sin burbujas.
- Comprobar el apriete de los tornillos de purga y efectuar un control de la purga.

#### PURGA CON UN APARATO DE PURGA

- Consultar las instrucciones del aparato para su montaje y utilización.
- Hacer caer la presión en el circuito hidráulico. Para ello, abrir el tornillo de expansión del grupo de electrobomba.
- Poner el circuito a presión mediante el aparato de purga.
- Efectuar la purga de las pinzas.
- Empalmar a un recipiente los tornillos de purga (4) y (5) del bloque

hidráulico (ver foto).

- Abrir los tornillos de purga (4) y (5).
- Cuando salga el líquido sin burbujas, cerrar los tornillos de purga.
- Cerrar el tornillo de expansión.
- Desmontar el aparato de purga.
- Abrir los tornillos de purga (4) y (5) (empalmados a un recipiente).
- Dar el contacto a fin de hacer funcionar el grupo electrobomba.
- Cerrar los tornillos de purga (4) y (5) en cuanto el líquido salga sin burbujas.
- Quitar el contacto.
- Hacer caer la presión hidráulica aflojando media vuelta el tornillo de expansión.
- Hundir lentamente el pedal del freno.
- Abrir los tornillos de purga (4) y (5) (empalmados a un recipiente).
- Cerrar los tornillos de purga.
- Efectuar estas maniobras varias veces asegurándose de que salga el líquido sin burbujas.
- Efectuar varias veces las mismas operaciones en los tornillos de purga (7) y (8).
- Comprobar el apriete de todos los tornillos de purga y proceder al control de la purga.

#### Control de la purga del circuito hidráulico

- Montar un manómetro en cada tornillo de purga de las pinzas delanteras.
- Dar el contacto a fin de hacer funcionar el grupo de electrobomba.
- Abrir los tornillos de purga de los manómetros.
- Pisar moderadamente el pedal del

freno.

- Cerrar los tornillos de purga en cuanto el líquido salga sin burbujas.
- Hacer caer la presión del circuito hidráulico aflojando el tornillo de expansión media vuelta y volverlo a apretar.
- Pisar a fondo el pedal del freno: la presión debe alcanzar los 60 bar.
- Si no se alcanza este valor, purgar el circuito.
- Sacar los manómetros y purgar las pinzas delanteras.

#### Control del nivel de líquido de frenos

- Dar el contacto a fin de hacer funcionar el grupo electrobomba.
- Esperar el paro del grupo electrobomba.
- Quitar el contacto.
- Comprobar que el nivel claramente a la marca máx. del depósito y completarlo en su caso.

# Peugeot 405 Sri Manual

**Jianjun Gao**



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