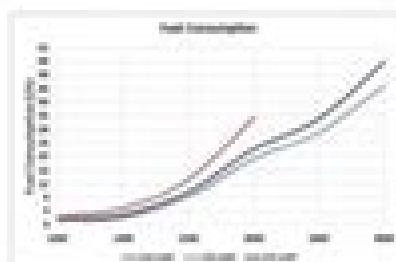


Product feature	150 model	200 model	250 model
Compression ratio	16.5:1		
Fuel pre-effusion requirement	Not required by law		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch (CP 4.2) w/ integrated gear oil pump		
Valves per cylinder	4		
Phasers	0.6° per cylinder		
Fuel injection	Bosch CRDI 2.20 (common)		
Air inlet (port side)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and aftercooler cooling	Direct cooled		
Cooling (AC, oil, fuel and engine)	Tube and shell		
Generator (maximum rpm 2400)	3800 RPM		
Peak torque at 2000 rpm	403 Nm (3000 rpm)	500 Nm (3000 rpm)	604 Nm (3000 rpm)
Oil pump volume	0.56		
Oil filter range	1.0L		
Oil maintenance required by law	2000		
Hydraulic gear ratio (i)	2.95 (1.14L)		
Hydraulic housing	540 L		
Electrical system	12V - 1.25A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DTS or mechanical cable		
Man and gauge compatibility	Mercury SmartCraft		
Mercury Joystick Piloting - Inboard & Sterndrive	Compatible		
Engines and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2V 60A	1.25, 1.38, 1.65, 2.02, 2.40		
Inboard 2V 10	1.25, 1.38, 2.02		
Inboard 2V 60IV	1.25, 1.38, 1.65		
Inboard 2V 40L	1.00		
Sensors	Crank 8-cam position, intake manifold pressure/charge, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (PFI), oil pressure/charge, coolant temp, intake pressure/flow, atmospheric pressure		

TORQUE & POWER (Net shaft at crankshaft)



BOAT LOAD FUEL CONSUMPTION



Model	Displacement (cylinders)	Cylinder diameter (mm)	Stroke (mm)	Fuel tank (litres)	Rated RPM	Idle RPM	Max. Rated Engine Output (kW)	Dimensions (mm)		
								150	200	250
150	Inboard	150	100	11.5 (9.3)	3600	900	30.0	810	810	810
200	Inboard	200	100	14.0 (12.0)	3600	900	40.0	870	870	870
250	Inboard	250	100	19.0 (16.0)	3600	900	50.0	930	930	930

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERNDRIVE



1970 Mercruiser Engine Spec

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NBS Special Publication ,1968 **An Index of U.S. Voluntary Engineering Standards, Supplement 1** William J. Slattery,1972 **An Index of U.S. Voluntary Engineering Standards. Supplement** William J. Slattery,1972 *An Index of U.S. Voluntary Engineering Standards* William J. Slattery,1972 **A Manual of Marine Engineering** Albert Edward Seaton,1886 *The Shipbuilder and Marine Engine-builder* ,1926 **A Manual of Marine Engineering: Comprising the Designing, Construction, and Working of Marine Machinery. 5. Ed** Albert Edward Seaton,1886 *Specifications and Drawings of Patents Relating to Electricity Issued by the U. S.* ,1886 Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum ,1876 **Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum** South Kensington Museum London,1876 **Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum** South Kensington Museum,1876 Marine Engineer and Motorship Builder ,1899 **The Marine News** ,1955 **Steamship and Other Power Vessels** ,1896 **The Shipbuilder and Marine Engine-builder** ,1959 **Marine Gasoline Engines and Equipment** Ferro Machine and Foundry Co,1907 **Marine Engineering News** ,1876 *A Manual of Machine Drawing and Design* David Allan Low,Alfred William Bevis,1898 *The American Exporter* ,1931 Machinery Market ,1953

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