

Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CRS 2.20 (Common)		
Air inlet (port rear)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger coating	Dacron coated		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/float mm (in)	38 (1.5)		
Peak torque at rpm (lb)	431 lbm @ 2000 rpm	540 lbm @ 2000 rpm	594 lbm @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size mm (in)	270 (10.6)		
Flywheel housing	140.8		
Electrical system	12V 100A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & SternDrive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

TORQUE & POWER (Full load at crankshaft)



BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Options	Crank Power		Fuel flow @ Rated Speed L/hr (GPH)	Rated RPM	RPM Speed (GPH)	Max Rated Engine Speed (GPH)	Emissions Ratings (See also next page)		
		HP	kW					CO ₂	HC	NO _x
170	Exhaust Inboard	170	125	11.5 (9.3)	88C		3000	Tier 3		
230	Exhaust Inboard	230	169	49 (12.8)	88C	650	4200	Tier 3	NO _x 2	Tier 2
270	Exhaust Inboard	270	199	55 (14.1)						

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERNDRIVE



1970 Mercruiser Engine Spec

South Kensington Museum



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NBS Special Publication ,1968 **An Index of U.S. Voluntary Engineering Standards, Supplement 1** William J. Slattery,1972 **An Index of U.S. Voluntary Engineering Standards. Supplement** William J. Slattery,1972 *An Index of U.S. Voluntary Engineering Standards* William J. Slattery,1972 **A Manual of Marine Engineering** Albert Edward Seaton,1886 *The Shipbuilder and Marine Engine-builder* ,1926 **A Manual of Marine Engineering: Comprising the Designing, Construction, and Working of Marine Machinery. 5. Ed** Albert Edward Seaton,1886 *Specifications and Drawings of Patents Relating to Electricity Issued by the U. S. ,*1886 Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum ,1876 **Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum** South Kensington Museum London,1876 **Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum** South Kensington Museum,1876 Marine Engineer and Motorship Builder ,1899 **The Marine News** ,1955 **Steamship and Other Power Vessels** ,1896 **The Shipbuilder and Marine Engine-builder** ,1959 **Marine Gasoline Engines and Equipment** Ferro Machine and Foundry Co,1907 **Marine Engineering News** ,1876 *A Manual of Machine Drawing and Design* David Allan Low,Alfred William Bevis,1898 *The American Exporter* ,1931 Machinery Market ,1953

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