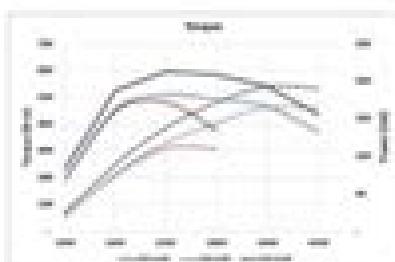
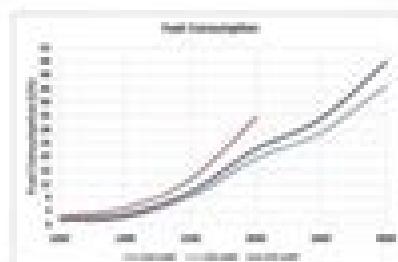


Product feature	150 model	200 model	250 model
Compression ratio	16.5:1		
Fuel pre-treatment requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch (CP 4.2) w/ integrated gear pump		
Valves per cylinder	4		
Phasers	0.6° per cylinder		
Fuel injection	Bosch CRDI 2.20 (common)		
Air inlet (port side)	Filtered and silenced		
Turbocharger	Mercury VGT		
Engine and aftercooler cooling	Direct cooled		
Cooling (AC, oil, fuel and engine)	Tube and shell		
Generator (maximum rpm 2000)	3800 RPM		
Peak torque at 2000 rpm	403 Nm (3000 rpm)	500 Nm (3000 rpm)	604 Nm (3000 rpm)
Oil pump volume	0.56		
Oil filter range	1.0L		
Oil maintenance required	2000		
Hydraulic gear ratio (i)	2.95 (1.1-4.2)		
Hydraulic housing	540.8		
Electrical system	12V - 1.25A		
Engine stop	ECU Controlled		
Engine Control (ECU)	Bosch EDC17		
Throttle and shift	Mercury DTS or mechanical cable		
Man and gauge compatibility	Mercury SmartCraft		
Mercury Joystick Piloting - Inboard & Sterndrive	Compatible		
Engines and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2V 684	1.25, 1.38, 1.65, 2.02, 2.40		
Inboard 2V 68	1.25, 1.38, 2.02		
Inboard 2V 68V	1.25, 1.38, 2.02		
Inboard 2V 48C	1.00		
Sensors	Crank 8-cam position, intake manifold pressure/charge, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (PFI), oil pressurizing, coolant temp, separator pressure/flow, atmospheric pressure		

## TORQUE & POWER (Net shaft at crankshaft)



## BOAT LOAD FUEL CONSUMPTION



Model	Displacement (cylinders)	Cylinder diameter (mm)	Stroke (mm)	Fuel tank (litres)	Rated RPM	Idle RPM	Max. Rated Engine Output (kW)	Dimensions (mm)		
								150	200	250
150	Inboard inboard	150	100	11.5 (9.3)	3600	900	30.0	800	1000	1200
200	Inboard inboard	200	100	14.0 (12.0)	3600	900	40.0	800	1000	1200
250	Inboard inboard	250	100	19.0 (16.0)	3600	900	50.0	800	1000	1200

## ENGINE DIMENSIONS - INBOARD



## ENGINE DIMENSIONS - STERNDRIVE



# 1970 Mercruiser Engine Spec

**Albert Edward Seaton**

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