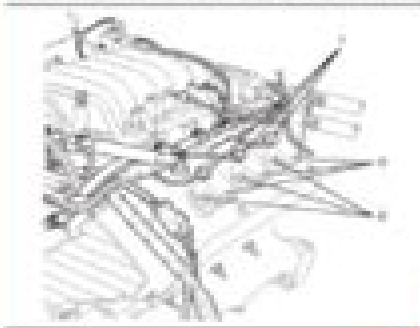


# Holden Jackaroo 1991-2006 Workshop Manual

## Legend

- (1) Crankshaft Pulley
- (2) Generator
- (3) Auto Tensioner
- (4) Idle Pulley
- (5) Cooling Fan Pulley
- (6) Polymer Bearing Oil Pump
- (7) Drive Belt
- (8) Air Conditioner Compressor

- 12. Remove power steering oil pump pulley.
- 13. Remove fan pulley and bracket assembly.
- 14. Remove idle pulley assembly.
- 15. Remove auto tensioner assembly.
- 16. Remove crankshaft pulley using 5-0040-0103-0 crankshaft holder.
- 17. Remove timing belt covers from the right bank side to the left bank side in order.
- 18. Remove ignition coil assemblies for the left side bank.



## Legend

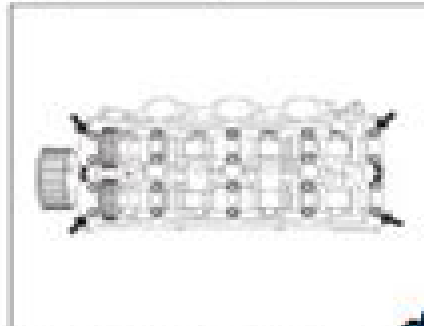
- (1) Ignition Coil Connectors
- (2) Bolts
- (3) Ignition Coil Assemblies

- 19. Remove cylinder head cover assembly.

## Installation

- 1. Install cylinder head cover assembly.
  - Clean the new cylinder head and cylinder head gasket off and sealing materials.
  - Apply sealant (RTV or equivalent) of head diameter 3-5 mm to right piece of angled area of crankshaft bracket on front and rear sides.

- The cylinder head cover must be installed within 5 minutes after sealant application to prevent premature hardening of sealant.



- Tighten bolts to the specified torque.  
Torque : 8 Nm (0.8 Kg-m/5.8 ft-lb)



- 2. Install ignition coil assemblies and tighten the firing bolts to the specified torque.  
Torque : 8 Nm (0.8 Kg-m/5.8 ft-lb)
- 3. Install timing belt covers from left bank side to right bank side, and tighten the firing bolts and nut to the specified torque.  
Torque : 10 Nm (1.0 Kg-m/7.4 ft-lb)
- 4. Install crankshaft pulley and tighten the firing bolt using 5-0040-0103-0 crankshaft holder to the specified torque.  
Torque : 107 Nm (11.7 Kg-m/72.5 ft-lb)

## Removal



## Legend

- (1) Engine Assembly
- (2) Crankshaft Pulley
- (3) Timing Belt Cover
- (4) Timing Belt
- (5) Crankcase with Oil Pan
- (6) Oil Pan
- (7) Oil Strainer

- (8) Oil Pump Assembly
- (9) Cylinder Body Side Bolt
- (10) Oil Gallery
- (11) Flywheel
- (12) Rear Oil Seal Retainer
- (13) Connecting Rod Cap
- (14) Crankshaft Main Bearing Cap
- (15) Crankshaft and Main Bearing

- 1. Remove engine assembly.
  - Refer to removal procedure for Engine Assembly in this manual.
- 2. Remove timing belt.
  - Refer to removal procedure for Timing Belt in this manual.
- 3. Remove oil pump assembly.
  - Refer to removal procedure for Oil Pump in this manual.
- 4. Remove cylinder body side bolts.
- 5. Remove oil gallery.
- 6. Remove flywheel.
- 7. Remove rear oil seal retainer.
  - Refer to removal procedure for Rear Oil Seal in this manual.

- 8. Remove oil pan and crankcase.
  - Refer to removal procedure for Oil Pan and Crankcase in this manual.
- 9. Remove oil pipe with O-ring.
- 10. Remove oil strainer assembly with O-ring.



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