

Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CRS 2.20 (Common)		
Air inlet (port rear)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger cooling	Closed cooled		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/float mm (in)	38 (1.5)		
Peak torque at rpm Nm	431 Nm @ 2000 rpm	545 Nm @ 2000 rpm	594 Nm @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size mm (in)	270 (10.6)		
Flywheel housing	148.8		
Electrical system	24V 120A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & Stern Drive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

TORQUE & POWER (Full load at crankshaft)



BOAT LOAD FUEL CONSUMPTION

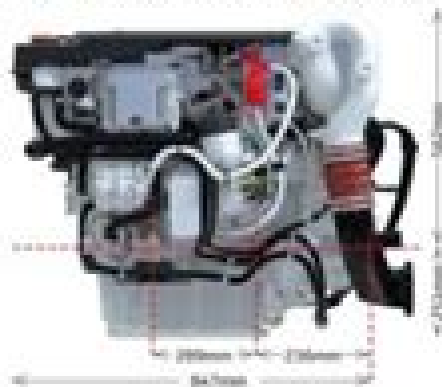


Model	Exhaust Options	Crank Power		Fuel flow @ Rated Speed L/hr (GPH)	Rated RPM	RPM Speed (km/h)	Max Rated Engine Speed (RPM)	Emissions Ratings (See also next page)		
		kW	HP					CEC	EU	IMO
170	Exhaust Inboard	170	230	21.5 (9.3)	3600		3000	Tier 3		
230	Exhaust Inboard	230	310	49 (12.8)	3600	650	4200	Tier 3	IMO 2	Tier 2
270	Exhaust Inboard	270	365	55 (14.3)	3600					

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERNDRIVE



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Katrin Zwirgmaier



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working height 8 130 mm 5 working spindles dm 40 mm b7yhop2x long working table in infeed approx 2000 mm working spindle bottom 4 kw left right 7 5 kw top 5 5 kw plaster bottom 4 kw pneum pressure of the feed

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web manufactured from around 2000 to 2004 the production of the profimat series was ceases after it unimat 500 is considered to be the successor working width 220mm optional up to 260mm working height up to 120mm feed continuously variable between 4 and 24 m min

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