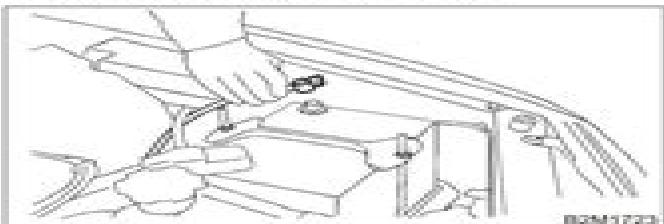
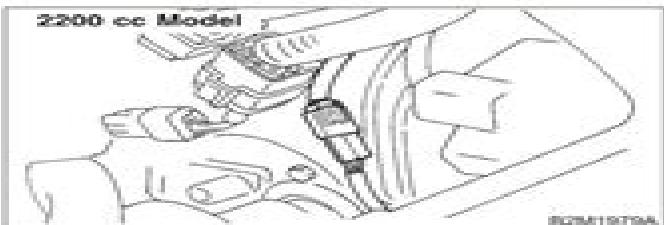


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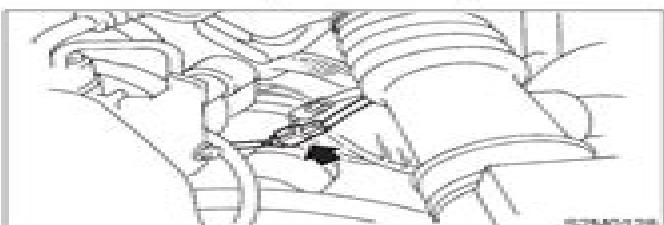
1) Disconnect battery ground cable.



2) Disconnect front oxygen sensor connector.



3) Disconnect rear oxygen sensor connector.  
(2500 cc California spec. vehicles)



4) Lift-up the vehicle.

5) Disconnect rear oxygen sensor connector.  
(Except 2500 cc California spec. vehicles)



6) Separate center exhaust pipe from front catalytic converter.



7) Remove bolts which hold front exhaust pipe onto cylinder heads.

**CAUTION:**

**Be careful not to pull down front exhaust pipe and center exhaust pipe.**



# Manual Repair Excel 1999

**Taylor F. Winslow**

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