

- A. Flare
B. Torque Nut To 100 Nm (20 Ft. Lbs.) Or
Torque Nut To 75 Nm (20 Ft. Lbs.)
C. 40 Nm (30 Ft. Lbs.)
D. 40 Nm (30 Ft. Lbs.)



MODELS WITHOUT BEAM AXLE



MODELS WITH BEAM AXLE (RPO P50)

1.0000

Figure 24 — Front Engine Mountings (R Models)

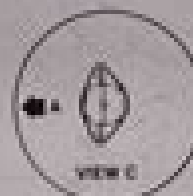
BEAM MOUNTING REPLACEMENT (EXCEPT R MODELS,
FLYWHEEL MOUNTING)

 **Service**  **Document** (Figure 24)

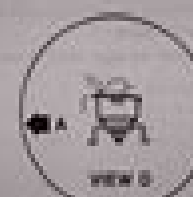
NOTICE: When raising or supporting the engine for any reason, do not use a jack under the oil pan, crankshaft pulley, or any other metal that is in the direct line between the oil pan and the oil pump screen, risking against the oil pan

may cause it to be torn against the pump screen, resulting in a damaged oil pump and

- Support the rear of the engine to remove the weight on the rear mounting.
- 1. Mounting to intermediate frame and supports.
- 2. Mounting to transmission body and exhaust.
- Raise the rear of the engine only enough to permit removal of the mounting.
- 3. Mounting.



ALL MODELS EXCEPT WITH THM 400 TRANSMISSION (RPO M40)



MODELS WITH THM 400 TRANSMISSION (RPO M40)

- A. Flare
B. 40 Nm (30 Ft. Lbs.)

5.2700

Figure 25 — Front Engine Mountings (R Models)

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Chilton Automotive Books



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Chilton's Repair Manual ,1991 *Chilton Book Company Repair Manual* Chilton Book Company,The Nichols/Chilton,1988 Chilton s original line of model specific information covers older vehicles Each manual offers repair and tune up guidance designed for the weekend for the weekend mechanic covering basic maintenance and troubleshooting For the hobbyist or used car owner this information is essential and unavailable elsewhere **Chilton Book Company Repair Manual** Chilton Automotive Books,1990-08 **Chilton's Repair Manual, Chrysler Front Wheel Drive, 1981-92** Chilton Book Company,1992 Chilton Book Company Repair Manual ,1989 Repair manual for Mazda 1978 1989 *The Cumulative Book Index* ,1996 A world list of books in the English language Bibliographic Guide to Technology New York Public Library. Research Libraries,1989 Seloc Mercury/Mariner Outboards, 1990-00 Repair Manual Scott A. Freeman,2000 *General Motors N-cars Automotive Repair Manual* Richard Lindwall,John Harold Haynes,1995 GM N Cars 1985 95 Shop Manual Haynes 376 pgs 902 ill **American Book Publishing Record** ,2000-07 Gale's Auto Sourcebook 2 Karen Hill,1992-05 This book is designed to present in one convenient source comments published in periodicals about 325 automobile models manufactured since 1987 on a model by model basis These periodicals range from general interest to specialized sources as well as repair manuals and other publications related to the individual models **Dodge - Plymouth Trucks 1989-91** Chilton Automotive Books,1991 *Cars & Parts* ,1995 **Gale's Auto Sourcebook** ,1992 Guide to information on cars and light trucks *Subject Guide to Books in Print* ,2001 *Chilton's Cutlass, 1970-87* ,1987 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide *Mazda 626 and MX-6 Automotive Repair Manual* Larry Warren,John Harold Haynes,1997-12 Mazda 626 FWD 1983 91 Shop Manual Haynes 253 pgs 607 ill *jeep cherokee and comanche automotive repair manual* ,2000 **Colt Challenger Conquest - Vista 1971-88** ,2001 **Chilton's Escort, Lynx, Temp, Topaz, 1981-1990** Rtug ,1990

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