

Chrysler Concorde 1998-2004 Workshop Manual

9 - 120 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (10) Disconnect transmission oil cooler line clips.
- (11) Remove oil pan (Fig. 109).
- (12) Remove oil pan gasket.
- (13) Clean oil pan and oil pan gasket surfaces.

INSTALLATION

- (14) Apply a 1.0 inch band of Major® Engine RTV® (Fig. 110) to the pan gasket area of the oil pan housing and the rear oil pan gasket (Fig. 109).

- (15) Install oil pan gasket to the engine block.
- (16) Install pan and attaching fasteners (Fig. 109).
- (17) Install the rearward collar (Fig. 109) using the following procedure:

Install the rearward collar to oil pan bolts. Pre-torque bolts to 1.1 Nm (10 lb-in). (Fig. 109).

(18) Install the frontward collar to transmission bolts and tighten to 1.1 Nm (10 lb-in). (Fig. 109).

(19) Starting with center vertical bolts and working outward, final torque all bolts to 1.1 Nm (10 lb-in). (Fig. 109).

14 - 110 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)



Fig. 110 Camshaft Sprocket Timing Marks
1 - FRONT SPROCKET
2 - REAR SPROCKET
3 - ENGINE BLOCK

Fig. 111 Camshaft Alignment Special Tools Kit
1 - FRONT COUNTERSHAFT V-BELT HOLE
2 - REAR COUNTERSHAFT V-BELT HOLE
3 - COUNTERSHAFT ALIGNMENT SPECIAL TOOL KIT

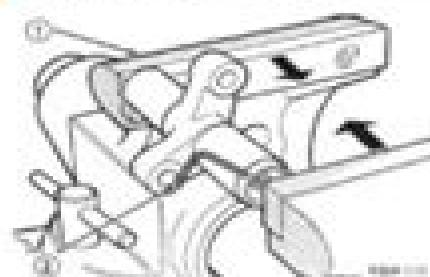


Fig. 112 Compression Timing Belt Tensioner
1 - TENSIONER
2 - ALIGNMENT ROD

lined between the marks on the cover (Fig. 113) at both ends.

(10) Install the timing belt starting at the crankshaft sprocket going in a counter-clockwise direction (Fig. 114). Install the belt around the last sprocket, tensioner, tensioner, on the belt, as it is positioned around the tensioner pulley. Start counter-clockwise marks should still fall between the cover marks.

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Fig. 113 Camshaft Sprocket Timing Marks
1 - FRONT SPROCKET
2 - REAR SPROCKET
3 - ENGINE BLOCK

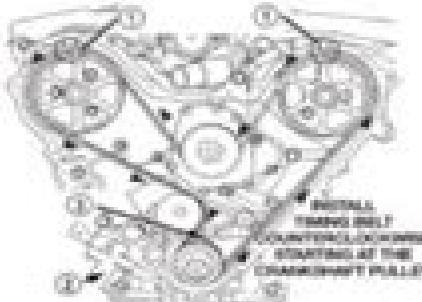


Fig. 114 Timing Belt—Installation
1 - ALIGNMENT RODS INTO TIMING BELT
2 - FRONT SPROCKET LOCKED
3 - REAR SPROCKET AT TENSIONER

(11) Holding the tensioner pulley against the left, install the counter-shaft rear oil housing and tighten to 1.1 Nm (10 lb-in). (Fig. 115).

(12) When tensioner is in place pull retaining pin to allow the tensioner to extend to the fully tensioned.

(13) With number 1 placed at 12:00 (Fig. 116), hold the counter-clockwise direction with a 20 mm (1.25 in.) wrench and tighten the counter-shaft bolts to 1.1 Nm (10 lb-in). (Fig. 116) plus a 90 degrees turn for the Right side and 1.1 Nm (10 lb-in). (Fig. 116) plus a 90 degrees turn for the Left side.

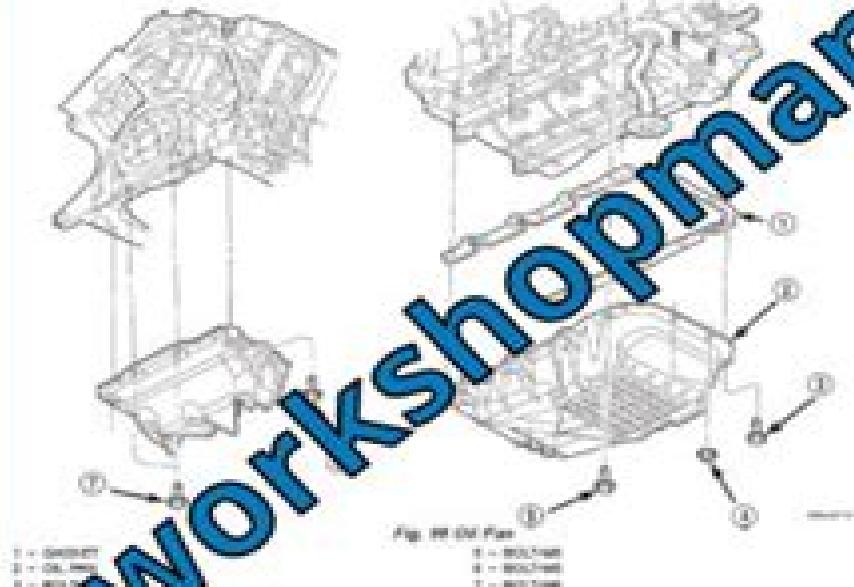


Fig. 115 Oil Pan
1 - OIL PAN
2 - OIL PAN
3 - OIL PAN
4 - OIL PAN

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3 Dodge Concorde Workshop Service Repair Manual

Tao Wei

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