

Chrysler Concorde 1998-2004 Workshop Manual

9 - 120 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (10) Disconnect transmission oil cooler line clips.
- (11) Remove oil pan (Fig. 109).
- (12) Remove oil pan gasket.
- (13) Clean oil pan and oil pan gasket surfaces.

INSTALLATION

- (14) Apply a 1.0 inch band of Major® Engine RTV® (Fig. 110) to the pan gasket area of the oil pan housing and the rear oil pan gasket (Fig. 109).

- (15) Install oil pan gasket to the engine block.
- (16) Install pan and attaching fasteners (Fig. 109).
- (17) Install the rearward collar (Fig. 109) using the following procedure:

Install the rearward collar to oil pan bolts. Pre-torque bolts to 1.1 Nm (10 lb-in). (Fig. 109).

(18) Install the frontward collar to transmission bolts and tighten to 1.1 Nm (10 lb-in). (Fig. 109).

(19) Starting with center vertical bolts and working outward, final torque all bolts to 1.1 Nm (10 lb-in). (Fig. 109).

14 - 110 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)



Fig. 110 Camshaft Sprocket Timing Marks
1 - FRONT SPROCKET
2 - REAR SPROCKET
3 - ENGINE BLOCK

Fig. 111 Camshaft Alignment Special Tools Kit
1 - FRONT COUNTERSHAFT V-BELT HOLE
2 - REAR COUNTERSHAFT V-BELT HOLE
3 - COUNTERSHAFT ALIGNMENT SPECIAL TOOL KIT

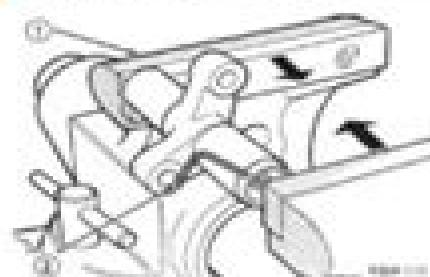


Fig. 112 Compression Timing Belt Tensioner
1 - TENSIONER
2 - ALIGNMENT ROD

lined between the marks on the cover (Fig. 113) at both ends.

(10) Install the timing belt starting at the crankshaft sprocket going in a counter-clockwise direction (Fig. 114). Install the belt around the last sprocket, tensioner, tensioner pulley, and the left sprocket around the tensioner pulley. Marks on both sprockets must align and fall between the cover marks.

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Fig. 113 Camshaft Sprocket Timing Marks
1 - FRONT SPROCKET
2 - REAR SPROCKET
3 - ENGINE BLOCK

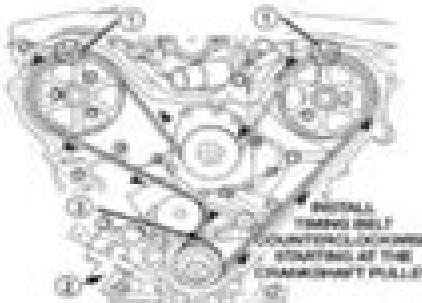


Fig. 114 Timing Belt—Installation
1 - ALIGN COUNTERSHAFT V-BELT HOLE
2 - REAR SPROCKET
3 - FRONT SPROCKET

(11) Holding the tensioner pulley against the left, install the tensioner into the housing and tighten to 1.1 Nm (10 lb-in). (Fig. 115).

(12) When tensioner is in place pull retaining pin to allow the tensioner to extend to the fully tensioned.

(13) With number 1 placed at 12:00 (Fig. 116), hold the camshaft sprocket belt in 30° from (12:00, 6:00) position and tighten the camshaft belt to 1.1 Nm (10 lb-in). (Fig. 116) place a 90° degree turn for the Right side and 11:00 (11:00, 1:00) place a 90° degree turn for the Left side.

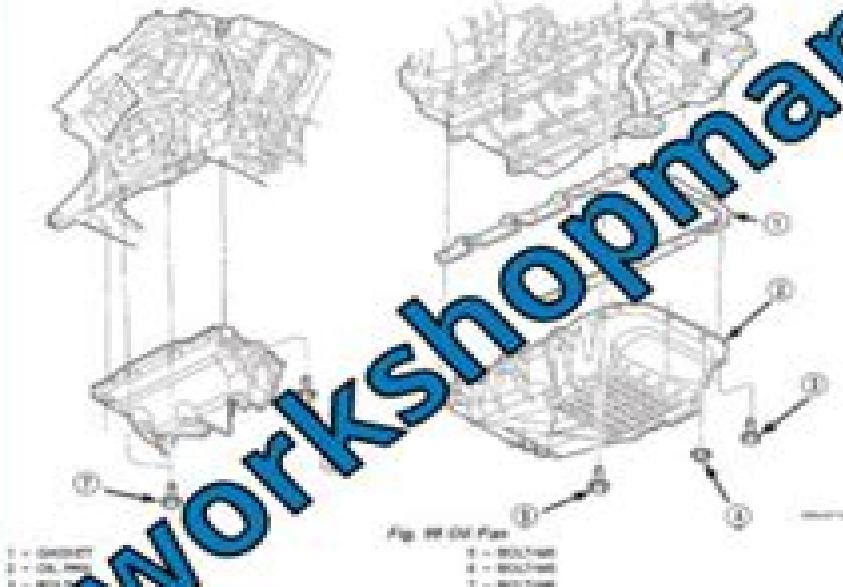


Fig. 115 Oil Pan
1 - OIL PAN
2 - OIL PAN
3 - OIL PAN
4 - OIL PAN

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