

6. Remove 4 bolts securing gear case to drive shaft housing.

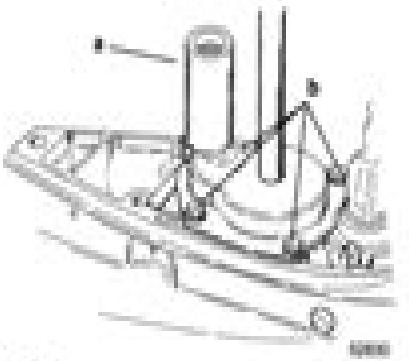


## Disassembly

### Water Pump

**NOTE:** If water tube seal remained in drive shaft housing, remove seal from housing and reseal on water pump cover. Secure seal to cover with Locite 403.

1. Remove 4 bolts securing pump cover.



1 - Bolt  
2 - Bolt (2)

**NOTE:** Replace cover if thickness of steel at discharge slots is 0.005 in. (1.27mm) or less, or if grooves (other than impeller sealing grooves) in cover roof are more than 0.005 in. (0.127mm) deep.

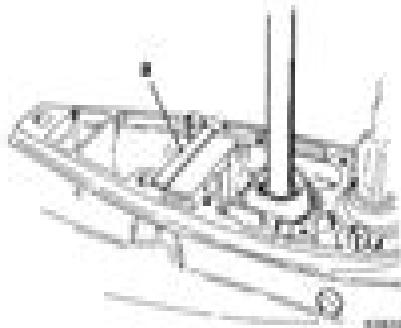
2. Remove cover, washer (above impeller), impeller, key and washer (below impeller).
3. Remove cover gasket, base plate and base gasket.



**NOTE:** Replace impeller if:

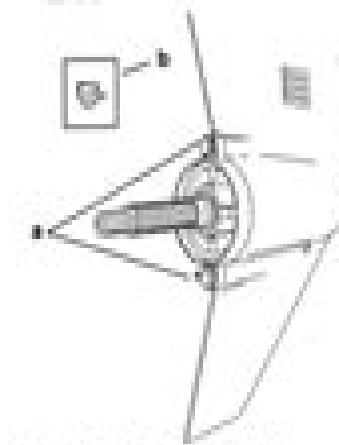
- Impeller blades are cracked, bent or worn.
- Impeller is glazed or melted.
- Rubber portion of impeller is not bonded to impeller hub.

4. Remove and/or replace exhaust deflector plate if damaged.



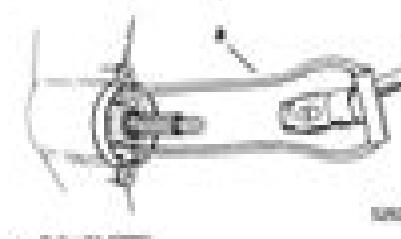
1 - Deflector Plate

5. Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.



1 - Bolts and Tab Washers or Flat Washers  
2 - Tab Washers (Type 2)

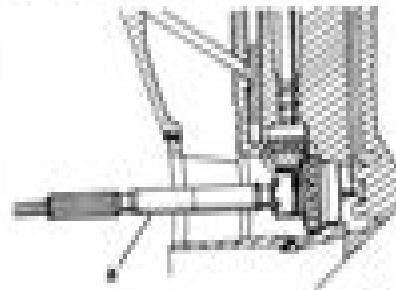
6. Using Puller (91-27790), remove carrier assembly from gear case.



1 - Puller 91-27790

**NOTE:** When removing propeller shaft assembly, gear follower may dislodge. Retain follower from gear housing.

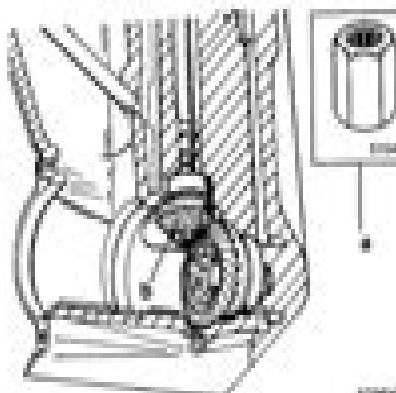
7. Remove propeller shaft assembly.



1 - Propeller Shaft

Model	Drive Shaft Holding Tool
15, 4050 (4-Stroke)	91-231000
Force 4050	91-231100
1500, 3000	91-231200

8. Remove pinion nut and discard.



1 - Pinion Nut  
2 - Pinion Gear

9. Remove drive shaft assembly and pinion gear.

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**O García**

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Diver ,1991 *Electrical and Electronic Systems Tasksheet Manual for NATEF Proficiency* CDX Automotive,2010-02-09  
**Workshop Manual Supplementary Instructions for LDO. 1M and LDO. 2M Range :1-ton and 1 1/2-ton**  
**Forward-control Vehicles** ,1955 Lejay Manual ,1941 **User's Manual for the List of Parts** ,1967 **Prime time**  
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