

SYNTHESIS, PROCESSING AND PROPERTIES OF POWDER METALLURGY LIGHTWEIGHT METALS

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The synthesis, processing and mechanical properties of the lightweight metals, aluminum, magnesium and titanium produced by powder metallurgy approaches are reviewed. Synthesis techniques to be addressed will include rapid solidification, spray deposition, mechanical alloying, plasma processing and vapor deposition.

Keywords: Synthesis/Processing, Powder Metallurgy, Lightweight Metals, Aluminum, Magnesium, Titanium

I. INTRODUCTION

Lightweight Metals

Improved performance in airframe, engine, and missile systems requires in turn an enhancement in the behavior of the materials of construction. In recent years these improvements in materials characteristics have come mainly from improved synthesis or processing methods rather than from the more traditional approach of improved understanding of microstructure - property relationships. Weight reduction also translates to material property enhancement, and by far the greatest weight reduction is achieved by a density decrease, which gives a direct weight reduction. Hence the importance of the low density structural alloys aluminum, titanium, and magnesium. And to alloys based on terminal compositions can be added the intermetallic titanium aluminides (Ti_xAl , where $x=1$ or 3)¹ which are finally emerging as viable structural materials particularly for elevated temperature applications. This class of materials represents a

¹ Terminal compositions are given in wt.%, the intermetallics in at.%.
-

generally increased temperature capability compared to conventional metals, but below that of ceramics.

Powder metallurgy, in its various facets, is one of the most attractive methods of synthesizing advanced metals; both from the perspective of enhancing behavior and in terms of fabrication of cost-effective components (1-7). This paper will present a number of advanced PM synthesis techniques as applied to the light metals and titanium aluminides; both as monolithic and composite materials.

II. SYNTHESIS/PROCESSING

Rapid Solidification

The rapid solidification (RS) technique allows extension of solubility limits, production of novel phases, and much more refined microstructures than is possible using the ingot metallurgy (IM) technique. The greatly increased chemistry/microstructure "window" can lead to enhanced mechanical and physical properties.

Aluminum: The four families of alloys being explored using the RS approach are the high strength corrosion resistant alloys based on traditional 7000-series alloys, low density Al-Li alloys with increased lithium levels over

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