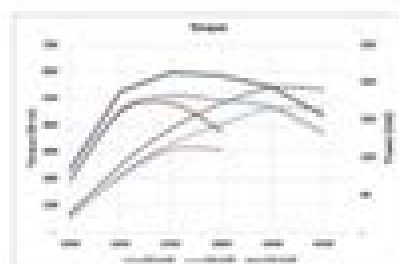
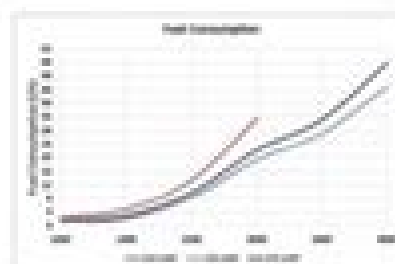


Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CRS 2.20 (Common)		
Air inlet (port size)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger coating	Dished coated		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/flow rate (m³)	30 (3.3)		
Peak torque at rpm (Nm)	431 Nm @ 2000 rpm	540 Nm @ 2000 rpm	594 Nm @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size (mm (in))	270 (10.63)		
Flywheel housing	140 B		
Electrical system	24V 120A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & SternDrive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

## TORQUE & POWER (Full load at crankshaft)

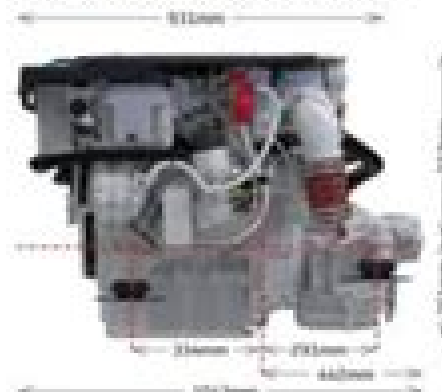


## BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Options	Crank Power		Fuel flow @ Rated Speed L/hr (Gallons/hr)	Rated RPM	RPM Speed (km/h)	Max Rated Engine Speed (RPM)	Emissions Ratings (See also next page)		
		kW	HP					CEC	EU	IMO
170	Exhaust Inboard	170	230	21.5 (9.3)	800		3000	Tier 3		
230	Exhaust Inboard	230	310	49 (12.8)	800	650	4200	Tier 3	IMO 2	Tier 2
270	Exhaust Inboard	270	365	55 (14.3)						

## ENGINE DIMENSIONS - INBOARD



## ENGINE DIMENSIONS - STERNDRIVE



# 1970 Mercruiser Engine Spec

**Lei Shi**



## **1970 Mercruiser Engine Spec:**

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**Marine Engineer and Motorship Builder** ,1899      **The Marine News** ,1955      **Steamship and Other Power Vessels** ,1896      **The Shipbuilder and Marine Engine-builder** ,1959      Marine Gasoline Engines and Equipment Ferro Machine and Foundry Co,1907      Marine Engineering News ,1876      **A Manual of Machine Drawing and Design** David Allan Low,Alfred William Bevis,1898      **The American Exporter** ,1931      Machinery Market ,1953

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