

which apply to your motor. When ordering parts, accessories and tools, or when corresponding with the dealer in regard to service matters, always specify model and serial number.

## PERIODIC CHECKUP

After 20 hours, an inspection should be performed by an Authorized Outboard Dealer at local rates and paid for by the owner.

After the 20-hour check, your outboard should be taken to an Authorized Dealer every 100 hours of operation - or at least once each year - for lube change, tuneup, etc.

To find the Authorized Service facilities in your locality, or when traveling, refer to the classified or yellow pages in the local telephone directory under "Outboard Motors" or "Marine Engines."

This owner's publication includes operation and service instructions. If disassembly or replace-

ment, particularly of internal parts, is required, the owner is advised to see an Authorized Service Dealer and not to attempt the repair work himself.

## SPECIFICATIONS

|                              | 70                   | 50                  | 40                   |
|------------------------------|----------------------|---------------------|----------------------|
| Base                         | 72.9mm<br>(2.87")    | 65mm<br>(2.56")     | 72.9mm<br>(2.87")    |
| Stroke                       | 65.1mm<br>(2.56/16") | 54mm<br>(2.1/8")    | 65.1mm<br>(2.56/16") |
| Cyl. In. Piston Displacement | 8.0bore<br>(.3150)   | 7.7bore<br>(.3031)  | 5.0bore<br>(.1969)   |
| Full throttle RPM Range      | 5200-5800            | 5000-5500           | 5000-5500            |
| Recommended Spark Plug       | Champion<br>QL-76A   | Champion<br>QL-76A  | Champion<br>QL-76A   |
| Horsepower                   | 19.4 kw<br>(26 hp.)  | 15.4 kw<br>(20 hp.) | 28.3 kw<br>(40 hp.)  |

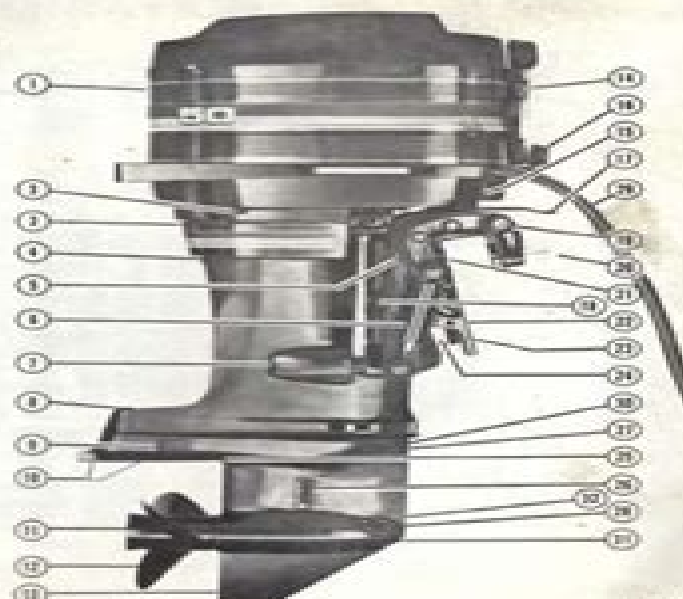
Fuel Tank Capacity\*: 22 U.S. Liters, 5 Imperial Gals., 6 U.S. Gallons

\* Additional capacity for oil included.

2 (ENGLISH)

### 1 50 (4-Cyl.) HP Model

- 1 - Wrap-Around Cover
- 2 - Trim Cover
- 3 - Water Pump "Telltale" Hole
- 4 - Exhaust Outlet
- 5 - Tilt Stop Lever
- 6 - Dynamic Shock Absorber
- 7 - Dynamic Float Suspension
- 8 - Trim Tab Plug
- 9 - Water Discharge
- 10 - Trim Tab
- 11 - Jet-Prop Exhaust
- 12 - Quicksilver Propeller
- 13 - Sling
- 14 - Front Cover
- 15 - Fuel Line Connector Receptacle
- 16 - Release Lever
- 17 - Steering Arm
- 18 - Serial Number Plate
- 19 - Tilt Tube
- 20 - Clamp Screws
- 21 - Upper Tension Bolt Hole
- 22 - Clamp and Swivel Bracket
- 23 - Lower Tension Bolt Hole
- 24 - Tilt Lock Pin
- 25 - Anti-Cavitation Plate
- 26 - Water Intake
- 27 - Drain Hole
- 28 - Gear Housing
- 29 - Electrical Harness
- 30 - Lubricant Vent Screw
- 31 - Lubricant Fill Plug
- 32 - Speedometer Pickup



12851

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**N Noddings**



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*Seloc Mercury Outboards 1965-89 Repair Manual* Joan Coles, Clarence W. Coles, 1998      *MotorBoating* ,1969-10  
**Cars & Parts** ,1981      **Special-interest Autos** ,1974      **Road and Track** ,1975      **Old Car Value Guide** ,1977  
The Rudder Thomas Fleming Day,1975      *Road & Track* ,1975-02      *The Rudder* ,1975      **Bibliography of Nautical**  
**Books** Alan Obin,1999      **MotorBoating** ,1977-12      Diver ,1987      **Electrical Blue Book** ,1921      **Civic**  
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and the Southern industrial directory formerly issued separately      **The Waterways Journal** ,1983-04      Hunting &  
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