



# CNC

## Numerische Steuerungen



OPERATING PHASES		FUNCTIONS	OPERATING PHASES
Executive	Planning	Planning	Planning
Controlled Operating Phase	Monitoring, Reporting, Evaluation and Improvement, Controlling	Monitoring, Reporting, Evaluation and Improvement, Controlling	Monitoring, Reporting, Evaluation and Improvement, Controlling
Manual Planning, and Operating Phase	Monitoring, Reporting, Evaluation and Improvement, Controlling	Monitoring, Reporting, Evaluation and Improvement, Controlling	Monitoring, Reporting, Evaluation and Improvement, Controlling
<b>MANUAL OPERATING REQUIREMENTS</b>			
Statement no Reference (Project)			10
Planning, Monitoring	monitoring, reporting, evaluation and improvement	monitoring, reporting, evaluation and improvement	10
Manual (Data) Project	monitoring, reporting, evaluation and improvement	monitoring, reporting, evaluation and improvement	10
<b>PHASE COMMUNICATIONS</b>			
	Controlled		10
	Report on the Operating Phase		10
<b>TECH. MEASUREMENTS - RELATED BY</b>			
	parameters	parameters	10
	monitoring	U.K., U.G. monitoring	10
	controlling	U.K., U.G. controlling	10
<b>EDIT MODES</b>			
Program Manager	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
Operations via User Interface	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
Program Input via the Operating	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
Program Input via the Operating	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
Subprogram Call-Up (CALLUP)	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
Object Call	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
With Selection	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
With Selection, Contained (parent) CALLUP/10	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
<b>EDIT MODES - CONT.</b>			
	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
<b>AUTOMATIC PROGRAM AUTOMATION</b>			
	Program Call-Up by Block Number, Program Number, Program Content	Program Call-Up by Block Number, Program Number, Program Content	10
<b>SWITCHABLE FUNCTIONS</b>			
Switchable	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
Switchable Functions	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
Print Phase	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10
Transfer Errors	editing, deleting, inserting, moving, other necessary	editing, deleting, inserting, moving, other necessary	10

# Bosch Alpha Operators Manual

**Lingsheng Yao**

## **Bosch Alpha Operators Manual:**

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