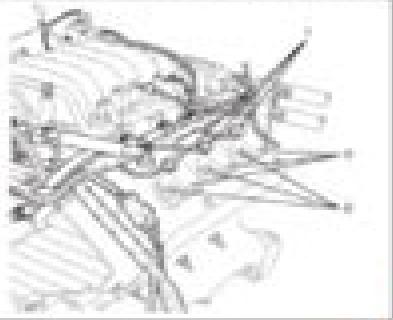


# Holden Jackaroo 1991-2006 Workshop Manual

## Legend

- (1) Oil Pan
- (2) Generator
- (3) Auto Transomer
- (4) Drive Pulley
- (5) Cooling Fan Pulley
- (6) Power Steering Oil Pump
- (7) Drive Belt
- (8) Air Conditioner Compressor

- (9) Remove power steering oil pump pulley.
- (10) Remove fan pulley and bracket assembly.
- (11) Remove idle pulley assembly.
- (12) Remove auto transomer assembly.
- (13) Remove crankshaft pulley using 6-8840-01010-0 counter-clockwise.
- (14) Remove timing belt covers from the right hand side in the left hand side in order.
- (15) Remove engine oil assemblies for the left side.



## Legend

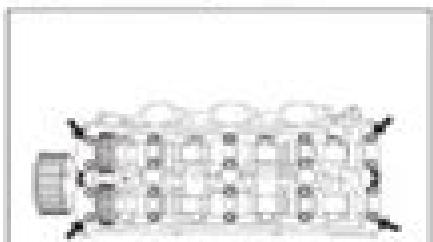
- (1) Ignition Coil Connectors
- (2) Belts
- (3) Ignition Coil Assemblies

- (16) Remove cylinder head cover assembly.

## Installation

1. Install cylinder head.
2. Clean the new cylinder head gasket and cylinder head.
3. Apply sealant (GASKIT 2000 or equivalent) to head gasket (0.5 mm x 8 right pieces of coated area of crankshaft bearing on front and rear sides).

- The cylinder head cover must be installed within 8 hours after cylinder reassembly to prevent premature hardening of sealant.



- Tighten bolts to the specified torque.

Torque - 8 Nm (0.8 Kgm or 7 lb-in)



2. Install cylinder coil assemblies and tighten the fixing bolts to the specified torque.

Torque - 8 Nm (0.8 Kgm or 7 lb-in)

3. Install timing belt covers from left hand side to right hand side, and tighten the fixing bolts and nut to the specified torque.

Torque - 10 Nm (1.0 Kgm or 8.8 lb-in)

4. Install crankshaft pulley and tighten the fixing bolt using 6-8840-01010-0 counter-clockwise holder to the specified torque.

Torque - 10.7 Nm (1.12 Kgm or 9.8 lb-in)

## Removal



## Legend

- (1) Engine Assembly
- (2) Crankshaft Pulley
- (3) Timing Belt Cover
- (4) Timing Belt
- (5) Crankcase with Oil Pan
- (6) Oil Pipe
- (7) Oil Screen
- (8) Oil Pump Assembly
- (9) Cylinder Body Side Bolt
- (10) Oil Gathers
- (11) Flywheel
- (12) Rear Oil Seal Retainer
- (13) Connecting Rod Cover
- (14) Crankshaft Main Bearing Cap
- (15) Crankshaft and Main Bearing

1. Remove engine assembly.
- Refer to removal procedure for Engine Assembly in this manual.

2. Remove timing belt.
- Refer to removal procedure for Timing Belt in this manual.

3. Remove oil pump assembly.
- Refer to removal procedure for Oil Pump in this manual.

4. Remove cylinder body side bolts.

5. Remove oil gallery.

6. Remove flywheel.

7. Remove rear oil seal retainer.

- Refer to removal procedure for Rear Oil Seal in this manual.



# 2001 Holden Jackaroo Workshop Manual

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