

- Remove 4 bolts securing gear case to drive shaft housing.



a - Bolt (4)

## Disassembly

### Water Pump

**NOTE:** If water tube seal remained in drive shaft housing, remove seal from housing and reinstall on water pump cover. Secure seal to cover with Loctite 403.

- Remove 4 bolts securing pump cover.



a - Bolt  
b - Bolt (4)

**NOTE:** Replace cover if thickness of steel at discharge slot is 0.060 in. (1.524mm) or less, or if grooves (other than impeller seating groove) in cover rib are more than 0.030 in. (0.762mm) deep.

- Remove cover, washer (above impeller), impeller, key and washer (below impeller).
- Remove cover gasket, base plate and base gasket.

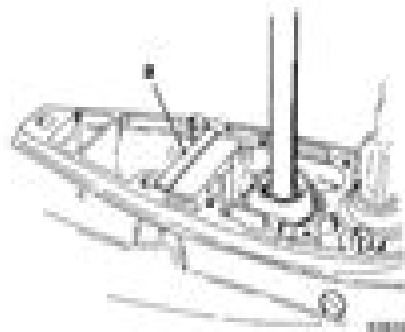


a - Cover  
b - Washer (above impeller)  
c - Impeller  
d - Key  
e - Washer (below impeller)  
f - Cover Gasket  
g - Base Plate  
h - Base Gasket

**NOTE:** Replace impeller if:

- Impeller blades are cracked, bent or worn.
- Impeller is pitted or melted.
- Rubber portion of impeller is not bonded to impeller hub.

- Remove and/or replace exhaust deflector plate if damaged.



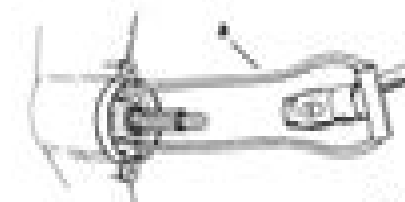
a - Deflector Plate

- Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.



a - Bolts and Tab Washers or Flat Washers  
b - Tab Washers (Type I)

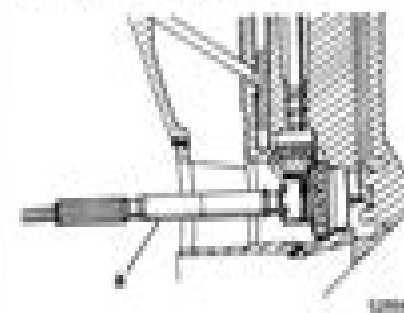
- Using Puller (91-27793), remove carrier assembly from gear case.



a - Puller (91-27793)

**NOTE:** When removing propeller shaft assembly, cam follower may dislodge. Retrieve follower from gear housing.

- Remove propeller shaft assembly.



a - Propeller Shaft

Model	Drive Shaft Holding Tool
25, 40/50 (4-Stroke)	91-82180M
Force 40/50	91-825190
50/60, 40/50	91-825190

- Remove pinion nut and discard.



a - Drive Shaft Holding Tool  
b - Pinion Nut

- Remove drive shaft assembly and pinion gear.

# 50 Elpto Manual

**National Electric Light Association**

A red circular graphic with a gradient, appearing as a stylized light or lens flare, positioned to the right of the text bar.

## 50 Elpto Manual:

**Diver** ,1991     Electrical and Electronic Systems Tasksheet Manual for NATEF Proficiency CDX Automotive,2010-02-09

**Workshop Manual Supplementary Instructions for LDO. 1M and LDO. 2M Range :1-ton and 1 1/2-ton**

**Forward-control Vehicles** ,1955     **Lejay Manual** ,1941     User's Manual for the List of Parts ,1967     **Prime time**

**model 93 owner's manual** ,     **Workshop Manual** ,1972     Electrical Manual ,1967     Repair and Maintenance

Manual for EMCO and Ironclad Gas Meters Pittsburgh Equitable Meter Company,1940     **Workshop Manual**

Aktiengesellschaft Daimler-Benz,19??     **Operating Code Manual** National Electric Light Association,1924

**40606/Manual** Smithincludes01f3 02F81f,1999-12-31     Shop Manual for Automotive Electricity and Electronics

Barry Hollembeak,1994     **Feat : the user's manual** Z. Xu,2000     **Operating code manual** National Electric Light

Association. Prime Movers Committee,1929     **Feat user's manual** M. Tayal,1980     **ES-202 Operating Manual** United

States. Bureau of Labor Statistics,1985     **Electrical manual** Motor Cycling (Periodical),1960     **Auto-Lite Electrical**

**Equipment** Electric Auto-Lite Company,1952     Maintenance & Instructional Manual Lucas Electrical Equipment Joseph

Lucas Ltd,1930

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