

1. Remove 4 bolts securing gear case to drive shaft housing.

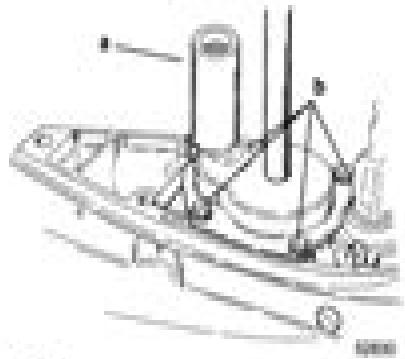


Disassembly

Water Pump

NOTE: If water tube seal remained in drive shaft housing, remove seal from housing and reseal on water pump cover. Secure seal to cover with Locite 403.

1. Remove 4 bolts securing pump cover.



1 - Bolt
1 - Bolt (x4)

NOTE: Replace cover if thickness of steel at discharge slots is 0.005 in. (1.27mm) or less, or if grooves (other than impeller sealing grooves) in cover roof are more than 0.005 in. (0.127mm) deep.

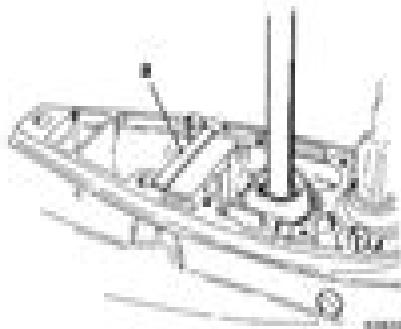
2. Remove cover, washer (above impeller), impeller, key and washer (below impeller).
3. Remove cover gasket, base plate and base gasket.



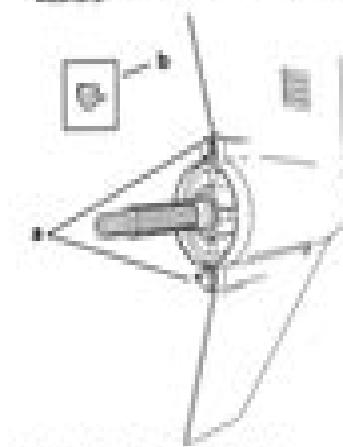
NOTE: Replace impeller if:

- Impeller blades are cracked, bent or worn.
- Impeller is glazed or melted.
- Rubber portion of impeller is not bonded to impeller hub.

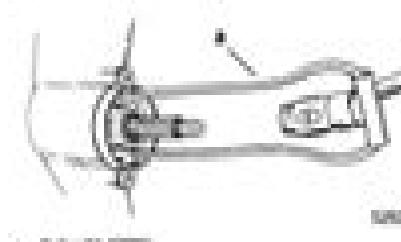
4. Remove and/or replace exhaust deflector plate if damaged.



5. Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.

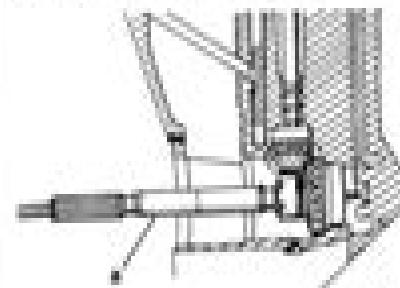


6. Using Puller (91-27790), remove carrier assembly from gear case.



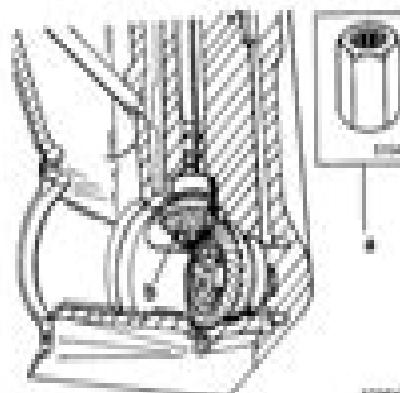
NOTE: When removing propeller shaft assembly, gear follower may dislodge. Retain follower from gear housing.

7. Remove propeller shaft assembly.



Model	Drive Shaft Holding Tool
15, 4000 (4-Stroke)	91-201000
Force 4000	91-202100
3000, 3000i	91-202100

8. Remove pinion nut and discard.



1 - Drive shaft housing tool
2 - Pinion Gear

9. Remove drive shaft assembly and pinion gear.

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National Electric Light Association

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Diver ,1991 Electrical and Electronic Systems Tasksheet Manual for NATEF Proficiency CDX Automotive,2010-02-09
Workshop Manual Supplementary Instructions for LDO. 1M and LDO. 2M Range :1-ton and 1 1/2-ton
Forward-control Vehicles ,1955 **Lejay Manual** ,1941 User's Manual for the List of Parts ,1967 **Prime time**
model 93 owner's manual , **Workshop Manual** ,1972 Electrical Manual ,1967 Repair and Maintenance
Manual for EMCO and Ironclad Gas Meters Pittsburgh Equitable Meter Company,1940 **Workshop Manual**
Aktiengesellschaft Daimler-Benz,19?? **Operating Code Manual** National Electric Light Association,1924
40606/Manual Smithhinclues01f3 02F81f,1999-12-31 Shop Manual for Automotive Electricity and Electronics
Barry Hollembeak,1994 **Feat : the user's manual** Z. Xu,2000 **Operating code manual** National Electric Light
Association. Prime Movers Committee,1929 **Feat user's manual** M. Tayal,1980 **ES-202 Operating Manual** United
States. Bureau of Labor Statistics,1985 **Electrical manual** Motor Cycling (Periodical),1960 **Auto-Lite Electrical**
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