



1. Motor	11. Output Ring Assy. Gear	21. Output Plate
2. Output Shaft Assy. Gear	12. Output Ring Bearing	22. Output Plate
3. Output Shaft Assy. Gear	13. Output Ring Bearing	23. Output Plate
4. Output Shaft Assy. Gear	14. Output Ring Bearing	24. Output Plate
5. Output Shaft Assy. Gear	15. Output Ring Bearing	25. Output Plate
6. Output Shaft Assy. Gear	16. Output Ring Bearing	26. Output Plate
7. Output Shaft Assy. Gear	17. Output Ring Bearing	27. Output Plate
8. Output Shaft Assy. Gear	18. Output Ring Bearing	28. Output Plate
9. Output Shaft Assy. Gear	19. Output Ring Bearing	29. Output Plate
10. Output Shaft Assy. Gear	20. Output Ring Bearing	30. Output Plate
11. Output Shaft Assy. Gear	21. Output Ring Bearing	31. Output Plate
12. Output Shaft Assy. Gear	22. Output Ring Bearing	32. Output Plate
13. Output Shaft Assy. Gear	23. Output Ring Bearing	33. Output Plate
14. Output Shaft Assy. Gear	24. Output Ring Bearing	34. Output Plate
15. Output Shaft Assy. Gear	25. Output Ring Bearing	35. Output Plate
16. Output Shaft Assy. Gear	26. Output Ring Bearing	36. Output Plate
17. Output Shaft Assy. Gear	27. Output Ring Bearing	37. Output Plate
18. Output Shaft Assy. Gear	28. Output Ring Bearing	38. Output Plate
19. Output Shaft Assy. Gear	29. Output Ring Bearing	39. Output Plate
20. Output Shaft Assy. Gear	30. Output Ring Bearing	40. Output Plate
21. Output Shaft Assy. Gear	31. Output Ring Bearing	41. Output Plate
22. Output Shaft Assy. Gear	32. Output Ring Bearing	42. Output Plate
23. Output Shaft Assy. Gear	33. Output Ring Bearing	43. Output Plate
24. Output Shaft Assy. Gear	34. Output Ring Bearing	44. Output Plate
25. Output Shaft Assy. Gear	35. Output Ring Bearing	45. Output Plate

through with wire  
wrench. Do not  
spring release  
button and  
release.  
After spring is  
set -  
spring is ready  
to be set.

procedure until  
button is set  
to release.  
For greater  
convenience,  
release  
button, set  
spring to  
release.

require turning  
off 4 bolts  
that secure  
plate to  
release.  
After  
release, it  
will be  
necessary  
to release  
4 bolts.

### CAUTION

Before starting  
assembly, be  
sure that  
the plate is  
securely  
fastened  
to the  
base.



Fig. 10  
Standard Output Unit

1. To turn spring, use  
wire wrench. Do not  
spring release  
button and  
release.  
After spring is  
set -  
spring is ready  
to be set.
2. Release of spring  
button, set  
spring to  
release.

release. After  
button is set  
to release,  
it will be  
necessary  
to release  
4 bolts.

3. Release of spring  
button, set  
spring to  
release.

### CAUTION

Before starting  
assembly, be  
sure that  
the plate is  
securely  
fastened  
to the  
base.

### CAUTION

Do not release  
assembly. Be  
sure that  
the plate is  
securely  
fastened  
to the  
base.

4. To turn, follow  
procedure until  
button is set  
to release,  
it will be  
necessary  
to release  
4 bolts.

### Assembly, 1000A, 1000B

After all  
components  
are set,  
the plate is  
ready to be  
released.  
After  
release, it  
will be  
necessary  
to release  
4 bolts.

5. Release of spring  
button, set  
spring to  
release.

### Assembly, 1000C, 1000D

Before starting  
assembly, be  
sure that  
the plate is  
securely  
fastened  
to the  
base.

# Link Belt Service Manual

**Lei Huang**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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