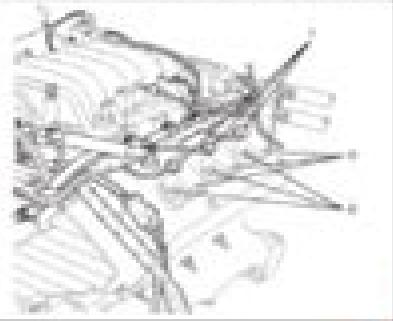


Holden Jackaroo 1991-2006 Workshop Manual

Legend:

- (1) Oil Pan
- (2) Generator
- (3) Auto Transomer
- (4) Drive Pulley
- (5) Cooling Fan Pulley
- (6) Power Steering Oil Pump
- (7) Drive Belt
- (8) Air Conditioner Compressor

- (9) Remove power steering oil pump pulley
- (10) Remove fan pulley and bracket assembly
- (11) Remove idle pulley assembly
- (12) Remove auto transomer assembly
- (13) Remove crankshaft pulley using 6-8840-01010-0 counter-clockwise
- (14) Remove timing belt covers from the right hand side in counter-clockwise direction
- (15) Remove engine oil assemblies for the left side cover



Legend:

- (1) Ignition Coil Connectors
- (2) Belts
- (3) Ignition Coil Assemblies

- (16) Remove cylinder head cover assembly

Installation

1. Install cylinder head cover.
2. Clean the rear cylinder head cover, cylinder head and cylinder head cover with solvent and remove any debris.
3. Apply sealant (GASKIN 2000 or equivalent) to head gasket (0.5 mm x 8 right pieces of coated area of crankshaft bearing on front and rear sides).

• The cylinder head cover must be installed within 8 hours after cylinder reassembly to prevent premature hardening of sealant.

• Tighten bolts to the specified torque.

Torque : 8 Nm (0.8 Kgm or 7 lb-in)



2. Install cylinder head assembly and tighten the timing bolts to the specified torque.
3. Tighten timing belt covers from left hand side to right hand side, and tighten the timing bolts and nut to the specified torque.
4. Install crankshaft pulley and tighten the timing belt using 6-8840-01010-0 counter-clockwise holder to the specified torque.
5. Tighten crankshaft pulley and tighten the timing belt using 6-8840-01010-0 counter-clockwise holder to the specified torque.



Legend:

- (1) Engine Assembly
- (2) Crankshaft Pulley
- (3) Timing Belt Cover
- (4) Timing Belt
- (5) Crankcase with Oil Pan
- (6) Oil Pan
- (7) Oil Screen
- (8) Oil Pump Assembly
- (9) Cylinder Body Side Bolt
- (10) Oil Gathers
- (11) Flywheel
- (12) Rear Oil Seal Retainer
- (13) Connecting Rod Cover
- (14) Crankshaft Main Bearing Cap
- (15) Crankshaft and Main Bearing

6. Remove oil pan and crankcase.
 - Refer to removal procedure for Engine Assembly in this manual.
7. Remove timing belt.
 - Refer to removal procedure for Timing Belt in this manual.
8. Remove oil pump assembly.
 - Refer to removal procedure for Oil Pump in this manual.
9. Remove cylinder body side bolts.
10. Remove oil gallery.
11. Remove flywheel.
12. Remove rear oil seal retainer.
 - Refer to removal procedure for Rear Oil Seal in this manual.



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**Robert Maddox, Mike Stubblefield, John
Harold Haynes**

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Power Farming in Australia and New Zealand Technical Manual ,1989 *Australian National Bibliography* ,1995

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