

1. Remove 4 bolts securing gear case to drive shaft housing.



2. Remove cover, washer (above impeller), impeller, key and washer (below impeller).

3. Remove cover gasket, base plate and base gasket.

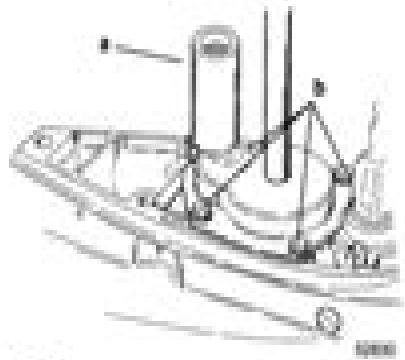


Disassembly

Water Pump

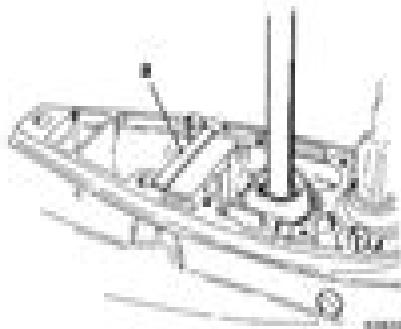
NOTE: If water tube seal remained in drive shaft housing, remove seal from housing and reseal on water pump cover. Secure seal to cover with Locite 403.

1. Remove 4 bolts securing pump cover.

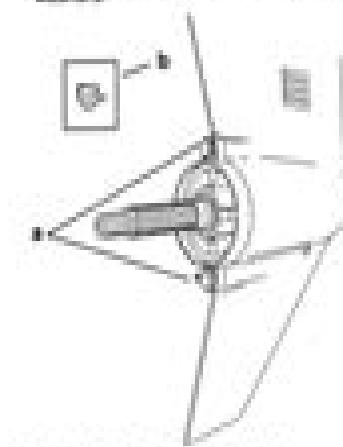


NOTE: Replace cover if thickness of steel at discharge slots is 0.005 in. (1.27mm) or less, or if grooves (other than impeller sealing grooves) in cover roof are more than 0.005 in. (0.127mm) deep.

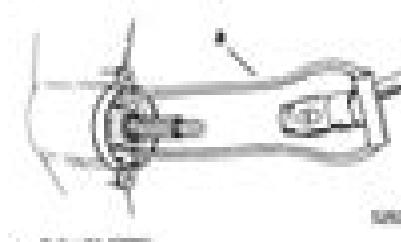
4. Remove and/or replace exhaust deflector plate if damaged.



5. Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.

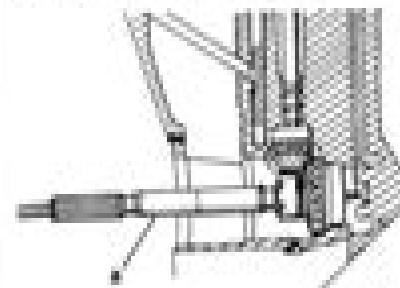


6. Using Puller (91-27790), remove carrier assembly from gear case.



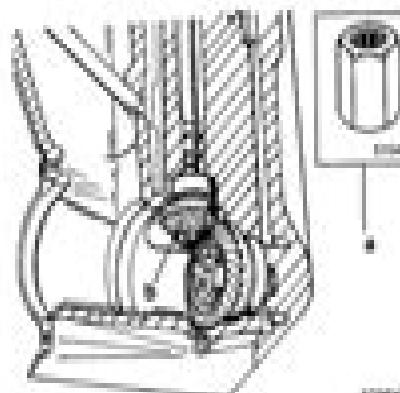
NOTE: When removing propeller shaft assembly, gear follower may dislodge. Retain follower from gear housing.

7. Remove propeller shaft assembly.



Model	Drive Shaft Holding Tool
15, 4000 (4-Stroke)	91-201000
Force 4000	91-202100
3000, 3000i	91-202100

8. Remove pinion nut and discard.



9. Drive shaft housing tool.

10. Remove drive shaft assembly and pinion gear.

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SJ Ball

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Workshop Manual Supplementary Instructions for LDO. 1M and LDO. 2M Range :1-ton and 1 1/2-ton Forward-control

Vehicles ,1955 **Lejay Manual** ,1941 **User's Manual for the List of Parts** ,1967 **Prime time model 93 owner's manual** , **Workshop Manual** ,1972 **Electrical Manual** ,1967 **Repair and Maintenance Manual for EMCO and Ironclad Gas Meters** Pittsburgh Equitable Meter Company,1940 **Workshop Manual** Aktiengesellschaft Daimler-Benz,19?? **Operating Code Manual** National Electric Light Association,1924 **40606/Manual**
Smithhincludes01f3 02F81f,1999-12-31 **Shop Manual for Automotive Electricity and Electronics** Barry Hollembeak,1994
Feat : the user's manual Z. Xu,2000 **Operating code manual** National Electric Light Association. Prime Movers Committee,1929 **Feat user's manual** M. Tayal,1980 **ES-202 Operating Manual** United States. Bureau of Labor Statistics,1985 *Electrical manual* Motor Cycling (Periodical),1960 **Maintenance & Instructional Manual Lucas Electrical Equipment** Joseph Lucas Ltd,1930 **160-A REFERENCE MANUAL.** ,1963

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