

### **INSPECTION**

Stern drives are carefully inspected under rigid standards to assure smooth, accurate performance.

### **100% NEW U-JOINTS**

All U-joints are replaced with new, quality parts for like-new operation.

### **PAINT PROTECTION**

A durable paint and ovenbaked protection process protects your drive from the elements and keeps it looking new.

### **WATER PUMP COMPONENTS**

A new impeller and upper water pump housing assure required water flow and volume.

### **100% NEW GEARS**

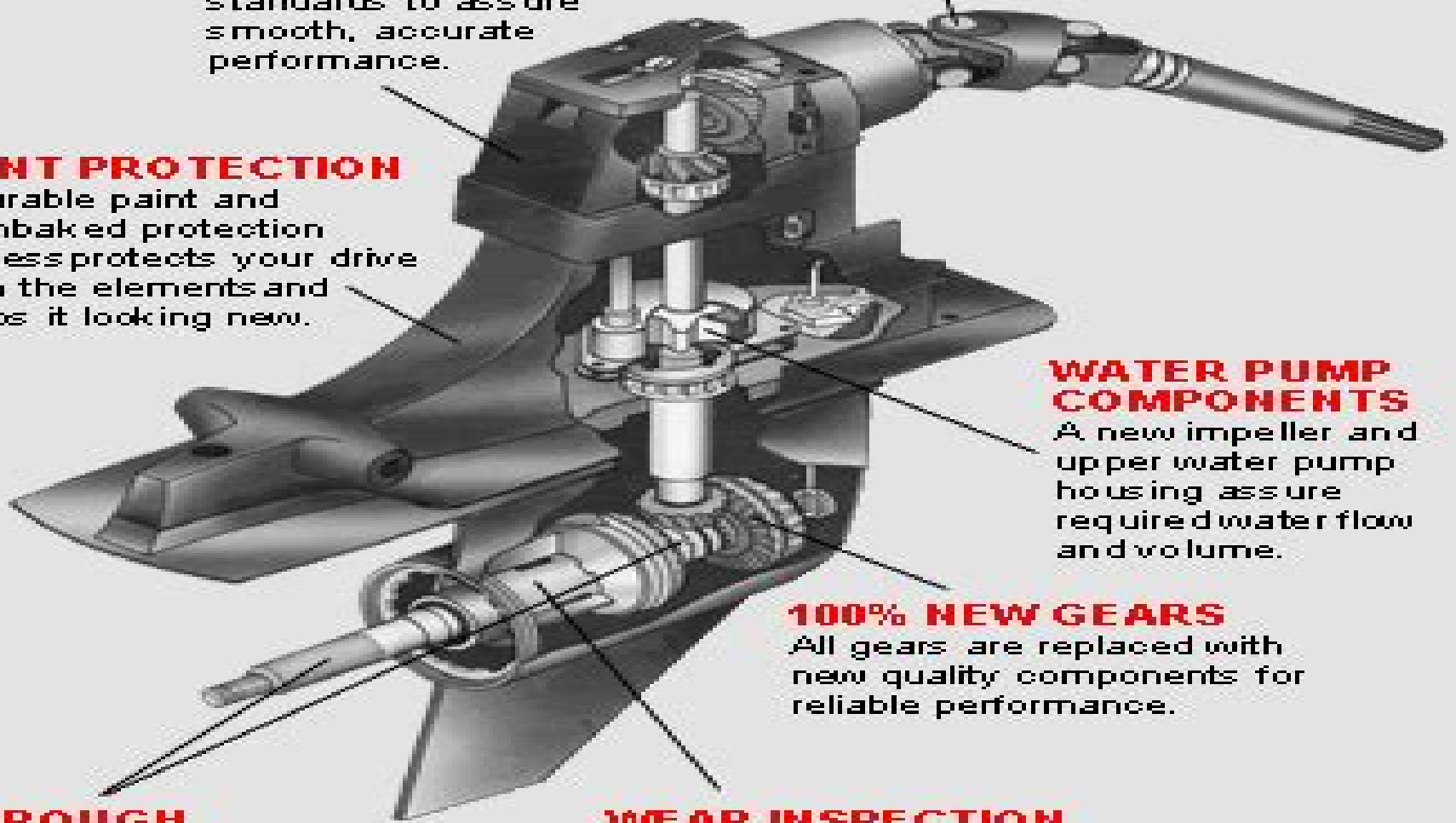
All gears are replaced with new quality components for reliable performance.

### **THOROUGH INSPECTION**

Shafts and the clutch are carefully inspected to assure performance reliability. All tolerances are checked for smooth, accurate performance.

### **WEAR INSPECTION**

All parts are carefully inspected for wear and correct tolerances to assure long drive life.



# Mercury Alpha One Manual Water Pump

**Léo Pomar**



## **MerCruiser Alpha One Manual Water Pump:**

**Boating** ,1996-01    **Lakeland Boating** ,1999    Boating ,2008-05    **Boating** ,1999-12    **Boating** ,1990-01  
Boating ,1996-01    **Boating** ,2000-04    Boating ,2008-02    *Boating* ,2001-10    Boating ,1991-07    Mercury  
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needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual  
teardowns done by Chilton Marine s editors authors in our on site facility Providing complete coverage on everything from  
basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds  
of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams  
Recognized and used by technical trade schools as well as the U S military Covers Type 1 Alpha MR and Bravo I and II units  
powered by Ford and GM 4 cylinder in line 6 V6 and V8 engines Over 1 430 illustrations    Glass-fibre Boat Repair James  
Yates,1992 Aims to give enough knowledge for the average boat owner to effect repairs to the hull and superstructure of a  
glass fibre boat It also contains details on the care of the engine and the plumbing system Repair techniques are described  
for most of the common problems    Boating ,2001-07    National Fisherman ,1985-05    Rudder Thomas Fleming  
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7 L 1998 2013 350 Mag 1998 2013 MX 6 2 L 1998 2013 454 Mag 1998 2013 502 Mag 1998 2013 496 Mag 1998 2013 496  
Mag HO 1998 2013 7 4 L MPI 1998 2013 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE  
TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT  
MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS  
TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR  
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