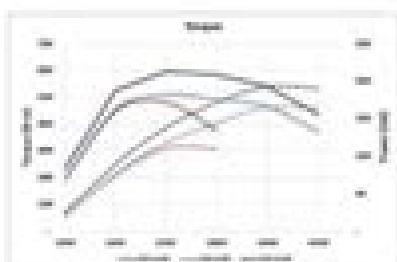
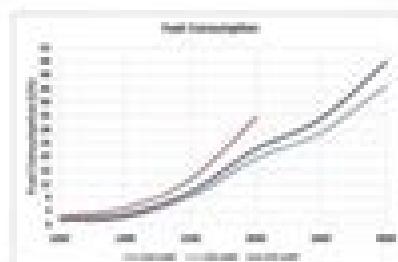


Product feature	1500 model	1750 model	2000 model
Compression ratio	16.5:1		
Fuel pre-effusion requirement	Not required by law		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch (CP 4.2) w/ integrated gear oil pump		
Valves per cylinder	4		
Phasers	0.6° per cylinder		
Fuel injection	Bosch CRDI 2.20 (common)		
Air inlet (port side)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and aftercooler cooling	Direct cooled		
Cooling (AC, oil, fuel and engine)	Tube and shell		
Generator (maximum rpm) (kW)	380 (37.5)		
Peak torque at rpm (Nm)	483 Nm @ 2000 rpm	520 Nm @ 2000 rpm	554 Nm @ 2000 rpm
Oil pump volume	0.56		
Oil filter range	1.0L		
Oil maintenance required by law	2000		
Hydraulic gear ratio (i)	2.95 (1.14L)		
Hydraulic housing	540.8		
Electrical system	12V - 1.25A		
Engine stop	ECU Controlled		
Engine Control (ECU)	Bosch EDC17		
Throttle and shift	Mercury DTS or mechanical cable		
Man and gauge compatibility	Mercury SmartCraft		
Mercury Joystick Piloting - Inboard & Sterndrive	Compatible		
Engines and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2V 684	1.25, 1.38, 1.65, 2.02, 2.40		
Inboard 2V 68	1.25, 1.38, 2.02		
Inboard 2V 684V	1.25, 1.38, 2.02		
Inboard 2V 480	1.00		
Sensors	Crank 8-cam position, intake manifold pressure/charge, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/charge, coolant temp, intake pressure/flow, atmospheric pressure		

TORQUE & POWER (Nm and ft-lb) at crankshaft



BOAT LOAD FUEL CONSUMPTION



Model	Displacement (cylinders)	Cylinder Configuration	Fuel Type		Rated RPM (20°C)	Rated kW	Net Rated Power (20°C)	Emissions Rating (2010-2014)		
			Gasoline	Diesel				2010	2011	2012
150	Rebuilt Inboard	150	150	11.5 (19.3)	1800		3000	Tier 3		
210	Rebuilt Inboard	210	160	4.9 (12.8)	1800		3500	Tier 3	2012	Tier 2
270	Rebuilt Inboard	270	190	3.6 (10.0)	1800		4200	Tier 3		

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERNDRIVE



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David Allan Low, Alfred William Bevis

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