

Chrysler Concorde 1998-2004 Workshop Manual

9 - 120 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (10) Disconnect transmission oil cooler line clips.
- (11) Remove oil pan (Fig. 109).
- (12) Remove oil pan gasket.
- (13) Clean oil pan and oil pan gasket surfaces.

INSTALLATION

- (14) Apply a 1.0 inch band of Major® Engine RTV® (Fig. 110) to the pan gasket area of the oil pan housing and the rear oil pan gasket (Fig. 109).
- (15) Install oil pan gasket to the engine block.
- (16) Install pan and attaching fasteners (Fig. 109).
- (17) Install the rearward collar (Fig. 109) using the following procedure:
 - (a) Install the vertical collar to oil pan bolts. Pre-torque bolts to 1.1 Nm (10 in-lbs).
 - (b) Install the horizontal collar to transmission bolts and tighten to 1.1 Nm (10 in-lbs) (Fig. 109).
 - (c) Starting next outermost vertical bolts and working inward, final torque all bolts to 1.1 Nm (10 in-lbs) (Fig. 109).

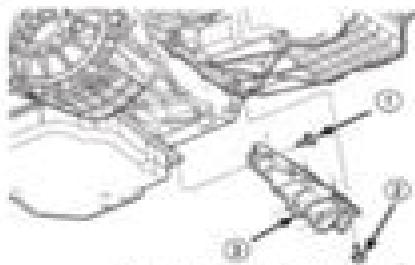
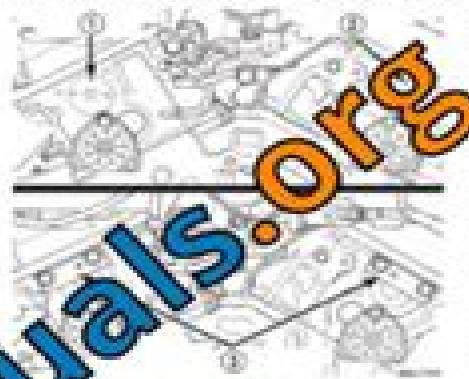


Fig. 109 Removal Collar

- 1 - VERTICAL COLLAR
- 2 - OIL PAN
- 3 - OIL PAN BOLT

14 - 110 3.2L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)



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Fig. 110 Crankshaft Sprocket Timing Marks

- 1 - FRONT CRANKSHAFT SPROCKET TIMING MARKS
- 2 - REAR CRANKSHAFT SPROCKET TIMING MARKS
- 3 - FLYWHEEL

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- 1 - REAR CRANKSHAFT PILOT HOLE
- 2 - FRONT CRANKSHAFT PILOT HOLE
- 3 - CRANKSHAFT ALIGNMENT SPECIAL TOOL KIT

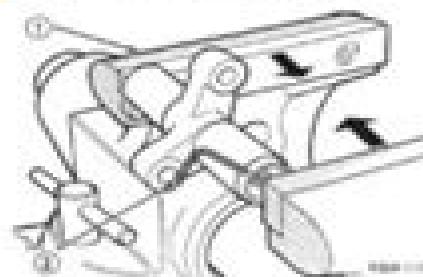


Fig. 111 Compression Timing Belt Tensioner

- 1 - TENSIONER
- 2 - BELT

marked between the marks on the cover (Fig. 112) at both ends.

(16) Install the timing belt starting at the crankshaft sprocket going in a counter-clockwise direction (Fig. 113). Install the belt around the left sprocket, tensioner, tensioner pulley, on the belt, as it is positioned around the tensioner pulley. Start counter-clockwise marks should still fall between the cover marks.

(17) Holding the tensioner pulley against the left, install the tensioner cover over the housing and tighten to 1.1 Nm (10 in-lbs) (Fig. 114).

(18) When tensioner is in place pull retaining pin to allow the tensioner to extend to the fully tensioned.

(19) With number 1 placed at 12:00 (Fig. 115), hold the crankshaft sprocket belt at 20 mm (0.79 in.) length and tighten the crankshaft belt to 1.1 Nm (10 in-lbs) plus a 90 degrees turn for the Right side and 1.1 Nm (10 in-lbs) plus a 90 degrees turn for the Left side.

Fig. 109 Oil Pan

- 1 - OIL PAN
- 2 - OIL PAN GASKET
- 3 - OIL PAN BOLT
- 4 - REAR OIL PAN GASKET

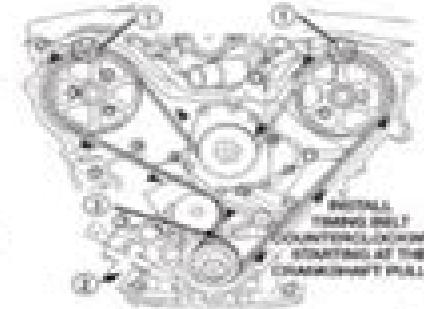


Fig. 111 Timing Belt—Installation

- 1 - AUTO TRANSMISSION BELT TENSIONER
- 2 - BELT TENSIONER LOCKER
- 3 - CRANKSHAFT SPROCKET

(20) Holding the tensioner pulley against the left, install the tensioner cover over the housing and tighten to 1.1 Nm (10 in-lbs) (Fig. 114).

(21) When tensioner is in place pull retaining pin to allow the tensioner to extend to the fully tensioned.

(22) With number 1 placed at 12:00 (Fig. 115), hold the crankshaft sprocket belt at 20 mm (0.79 in.) length and tighten the crankshaft belt to 1.1 Nm (10 in-lbs) plus a 90 degrees turn for the Right side and 1.1 Nm (10 in-lbs) plus a 90 degrees turn for the Left side.

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