

Chrysler Concorde 1998-2004 Workshop Manual

9 - 126 2.03 L6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (4) Disconnect transmission oil cooler line clips.
- (5) Remove oil pan (Fig. 99).
- (6) Remove oil pan gasket.
- (7) Clean oil pan and oil pan gasket surfaces.

INSTALLATION

- (1) Apply a 1.8 inch bead of Mopar Engine RTV (229) to the parting line of the oil pump housing and the rear seal surface (Fig. 100).
- (2) Install oil pan gasket to the engine block.
- (3) Install pan and attaching hardware (Fig. 99).
- (4) Install the structural collar (Fig. 98), using the below procedure:
- (a) Install the vertical collar to oil pan bolts. Pre-tension bolts to 1.3 Nm (10 in. lbs.).
- (b) Install the horizontal collar to transmission bolts and tighten to 10 Nm (80 in. lbs.).
- (c) Torquing with center vertical bolts and working outward. Final torque all bolts to 10 Nm (80 in. lbs.).

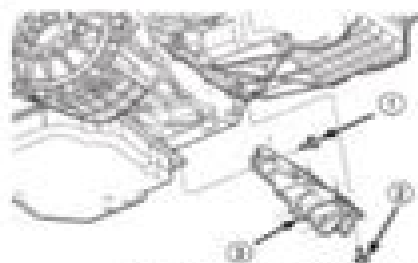


Fig. 98 Structural Collar

- 1 - BOLT-HORIZONTAL
- 2 - BOLT-VERTICAL
- 3 - STRUCTURAL COLLAR

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REMOVAL AND INSTALLATION (Continued)



Fig. 77 Crankshaft Alignment Special Tools (SAAT)

- 1 - LEFT CRANKSHAFT PULLEY HOLD
- 2 - RIGHT CRANKSHAFT PULLEY HOLD
- 3 - CRANKSHAFT ALIGNMENT SPECIAL TOOL (SAAT)



Fig. 78 Compressing Timing Belt Tensioner

- 1 - HOSE
- 2 - LOCKING PIN

Insert between the marks on the cover (Fig. 75) at both sprockets.

(5) Install the timing belt starting at the crankshaft sprocket going in a counterclockwise direction (Fig. 76). Install the belt around the last sprocket. Make sure tension on the belt as it is positioned around the tensioner pulley. Each crankshaft sprocket mark should still fall between the outer marks.



Fig. 77 Crankshaft Sprocket Timing Marks

- 1 - AUTO CRANKSHAFT SPROCKET TIMING MARKS (BETWEEN MARKS ON RIGHT TIMING BELT COVER)
- 2 - CRANKSHAFT AT TOP

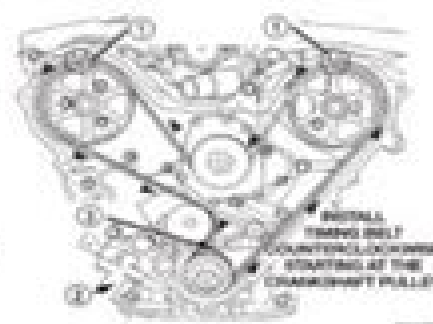


Fig. 78 Timing Belt—Installation

- 1 - AUTO CRANKSHAFT SPROCKET TIMING MARKS
- 2 - INITIAL TENSIONER LOCK
- 3 - CRANKSHAFT AT TOP

(7) Holding the tensioner pulley against the belt, install the tensioner into the housing and tighten to 18 Nm (130 in. lbs.).

(8) When tensioner is in place, pull retaining pin to allow the tensioner to return to the pulley location.

(9) With number 1 pin at TDC (Fig. 76), hold the crankshaft sprocket face with a 50 mm (2.00 in.) wrench and tighten the crankshaft bolts to 110 Nm (79 ft. lbs.) plus a 90 degree turn for the Right side and 135 Nm (100 ft. lbs.) plus a 90 degree turn for the Left side.

- 1 - CRANKSHAFT
- 2 - OIL PAN
- 3 - BOLT-HORIZONTAL
- 4 - BOLT-VERTICAL
- 5 - RTV

Fig. 99 Oil Pan

- 5 - BOLT-HORIZONTAL
- 6 - BOLT-VERTICAL
- 7 - RTV

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