

**Lift Bracket****Removal and Installation**

1. Remove the lift bracket bolts.
2. Remove the lift bracket.
3. Install the lift bracket.
4. Install the lift bracket bolts. Tighten the lift bracket to 100 N·m (90 lb·ft).



Install water hose from thermostat housing to manifold (A)

5. Install alternator with mounting bracket (A). Tighten screws (B) to 29-30 N·m (25-41 lb·in). Retighten bolt following the procedures found in the General Information section of this manual. Tighten the alternator screws (C) to 20-22 N·m (18-19 lb·ft).
6. Reconnect throttle cable to anchor block and actuating bracket. Secure with outer pin.
7. Connect battery cables. Start engine and check for fuel leaks.

**Spark Plug****Removal and Installation**

1. Clean the area around the spark plug seat with a rag (prevent oil from entering the cylinders when the plug is removed).
2. Using 1/4 in. spark plug socket, remove spark plug.
3. Set the spark plug gap to 0.045 in (1.14 mm).
4. Install the spark plug.
5. Tighten the spark plug to 35 N·m (32 lb·ft).

**Distributor****Removed**

1. Disconnect the secondary ignition wires (1) from the spark plug and the ignition coil.
2. Disconnect the primary ignition harness (2) from the ignition coil. Do not remove the wires from the distributor unless it is necessary.
3. Remove the distributor hold down bolt (3).

**NOTE!** Use special tool P/N 800063 on 3.00L-B and later engines to remove distributor hold down bolt.

4. Remove the distributor (1) and gasket (3).

**Rocker Arm Cover****Removed**

1. Remove the rocker arm cover bolts.
2. Remove the rocker arm cover.
3. Remove the gasket.

**Installation**

1. Install a new rocker arm cover gasket.
2. Install the valve rocker arm cover.
3. Install the rocker arm bolts. Tighten the rocker arm to 4.5 N·m (40 lb·in).

<http://engine.od.ua>

# Volvo Penta Starter Engine D1 13 Manual

**A. T. Burgess**

## **Volvo Penta Starter Engine D1 13 Manual:**

*Volvo Penta MD2010, MD2020, MD2030, MD2040 N N, 2012-05 Workshop Manual for Volvo Penta Marine Engines*  
MD2010 MD2020 MD2030 MD2040    **Volvo Penta** (Seloc) Seloc, 2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner's manual designed more by lawyers than boat owners these days covers. It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart. Page 1 2    **Volvo Penta Service and Overhaul**

**Manual** A. T. Burgess, 1994    *Seloc's Volvo Penta Stern Drive* Joan Coles, Clarence W. Coles, 1984    VOLVO PENTA  
MD2010, MD2020, MD2030, MD2040 Volvo Penta, 2014-03-02    **VOLVO PENTA MD 5** Volvo Penta, 2015-04-13

**Workshop Manual** Volvo Penta (Firm), 1970    VOLVO PENTA MD 11C, C, MD 17C, D Volvo Penta, 2014-03-01

Volvo Penta Service & Overhaul Manual Alan T. Burgess, 1976    *Workshop Manual* Volvo Penta (Firm), 1970

**Volvo-Penta Stern Drives, 1992-93** Joan Coles, Clarence W. Coles, 1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft. SELOC has been the leading source of how to information for the marine industry since 1974. Designed and written to serve the needs of the professional mechanic, do it yourself boat enthusiast, instructor and student, these manuals are based on actual teardowns done by Chilton Marine's editors/authors in our on site facility. Providing complete coverage on everything from basic maintenance to engine overhaul, every manual features simple to follow step by step illustrated procedures. Hundreds of exploded drawings, photographs and tables. Troubleshooting sections, accurate specifications and wiring diagrams. Recognized and used by technical trade schools as well as the U.S. military. Covers all Single SP and Duo Prop DP models powered by Volvo 4 cylinder engines. Over 750 illustrations    **Service**

**Manual for Volvo-Penta Diesel Engines** Volvo Penta (Firm). Technical Publications Department, 1960\* Service manual for automotive version of D67C engine fitted in L485 truck    *Volvo Penta Stern Drive Shop Manual 2001-2004* Penton Staff, 2000-05-24 30GS 3.0L in line 4 cylinder 135 HP 43GL 4.3L V 6 160 HP 43GI 4.3L V 6 180 HP 43GXI 4.3L V 6 210 HP 50GL 5.0L V 8 220 HP 50GI 5.0L V 8 250 HP 50GXI 5.0L V 8 270 HP 57GS 5.7L V 8 225 HP 57GS 5.7L V 8 250 HP 57GSI 5.7L V 8 280 H

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