

| Specifications | 1.0L 100HP | 1.0L 100HP | 1.0L 100HP |
|---|--|-------------------|-------------------|
| Compression ratio | 18.5:1 | | |
| Fuel pre-filtration requirement | Not required but feasible | | |
| Fuel lift pump | On engine | | |
| High-pressure fuel pump | Bosch CP 4.2 w/ integrated gear lift pump | | |
| Valves per cylinder | 4 | | |
| Pistons | Oil jet coated | | |
| Fuel injectors | Bosch CRS 2.20 (Common) | | |
| Air inlet (port rear) | Filtered and silenced | | |
| Turbocharger | Honeywell VGT | | |
| Engine and turbocharger cooling | Closed cooled | | |
| Coolers CAC, oil, fuel and engine | Tube and shell | | |
| Rawwater pump/float mm (in) | 38 (1.5) | | |
| Peak torque at rpm Nm | 431 Nm @ 2000 rpm | 545 Nm @ 2000 rpm | 594 Nm @ 2000 rpm |
| Oil pump volume | 8.5L | | |
| Oil pump range | 1.0L | | |
| Oil maintenance interval hr | 200 | | |
| Flywheel size mm (in) | 270 (10.6) | | |
| Flywheel housing | 148.8 | | |
| Electrical system | 24V 120A | | |
| Engine stop | ECU Controlled | | |
| Engine Control Unit (ECU) | Bosch EDC17 | | |
| Throttle and shift | Mercury DPL or mechanical cable | | |
| Helm and gauge compatibility | Mercury SmartCraft | | |
| Mercury JoyStick Plotting - Inboard & Stern Drive | Compatible | | |
| Engine and ECU covers | Texture coated aluminum protects engine and provides step-capable platform | | |
| Inboard 2P 60A | 1.25, 1.56, 2.00, 2.54, 2.68 | | |
| Inboard 2P 68 | 1.25, 1.75, 2.19 | | |
| Inboard 2P 60V | 1.25, 1.56, 1.99 | | |
| Inboard 2P 45C | 1.00 | | |
| Sensors | Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure | | |

TORQUE & POWER (Full load at crankshaft)



BOAT LOAD FUEL CONSUMPTION



| Model | Exhaust Options | Crank Power | | Fuel flow @ Rated Speed L/hr (GPH) | Rated RPM | RPM Speed (km/h) | Max Rated Engine Speed (RPM) | Emissions Ratings (See also next page) | | |
|-------|-----------------|-------------|-----|------------------------------------|-----------|------------------|------------------------------|--|-------|--------|
| | | kW | HP | | | | | CEC | EU | IMO |
| 170 | Exhaust Inboard | 170 | 230 | 21.5 (9.3) | 88C | | 3000 | Tier 2 | | |
| 230 | Exhaust Inboard | 230 | 310 | 49 (12.8) | 88C | 650 | 4200 | Tier 2 | IMO 2 | Tier 2 |
| 270 | Exhaust Inboard | 270 | 365 | 55 (14.3) | | | | | | |

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERN DRIVE



1970 Mercruiser Engine Spec

William J. Slattery



1970 Mercruiser Engine Spec:

NBS Special Publication ,1968 **An Index of U.S. Voluntary Engineering Standards, Supplement 1** William J. Slattery,1972 **An Index of U.S. Voluntary Engineering Standards. Supplement** William J. Slattery,1972 An Index of U.S. Voluntary Engineering Standards William J. Slattery,1972 **A Manual of Marine Engineering** Albert Edward Seaton,1886 **The Shipbuilder and Marine Engine-builder** ,1926 *A Manual of Marine Engineering: Comprising the Designing, Construction, and Working of Marine Machinery. 5. Ed* Albert Edward Seaton,1886 *Specifications and Drawings of Patents Relating to Electricity Issued by the U. S. ,*1886 *Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum ,*1876 Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum South Kensington Museum London,1876 **Catalogue of the Special Loan Collection of Scientific Apparatus at the South Kensington Museum** South Kensington Museum,1876 *Marine Engineer and Motorship Builder* ,1899 **The Marine News** ,1955 *Steamship and Other Power Vessels* ,1896 *The Shipbuilder and Marine Engine-builder* ,1959 *Marine Gasoline Engines and Equipment* Ferro Machine and Foundry Co,1907 **Marine Engineering News** ,1876 A Manual of Machine Drawing and Design David Allan Low,Alfred William Bevis,1898 **The American Exporter** ,1931 Machinery Market ,1953

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