

# Six Sigma Project Scorecard

Measure		Analyze		Improve		Control		
1	1 Select/Plan Project - Project justification - Define business metrics - Identify process - Identify team members - Bound the project process	8	8 Review Measure Phase - Champion/MBS comments - Update team / stakeholders	14	14 Review Analyze Phase - Champion/MBS comments - Update team / stakeholders	20	20 Review Improve Phase - Champion/MBS comments - Update team / stakeholders	100%
2	2 Train Team on 6 sigma tools; Create Product / Process Tree	9	9 Train Team on 6 sigma tools	15	15 Train Team on 6 sigma tools	21	21 Train Team on 6 sigma tools	90%
3	3 Identify Customer Requirements - CTQ's vs QFD, C&E Matrix - Identify additional data Needs	10	10 Update Project Baseline & Status - Update Process Map,FMEA, Control Plan - Update Business metrics goal and graphs - Update Project Status Form - Verify Capability Cp,Ppk,Zst,Zlt, DPU,RTY	16	16 Update Project Status - Update Process Map,FMEA, Control Plan - Update Business metrics graphs - Update Project Status Form - Verify Capability Cp,Ppk,Zst,Zlt, DPU,RTY	22	22 Update Project Status - Update Process Map,FMEA, Control Plan - Update Business metrics graphs - Update Project Status Form - Verify Capability Cp,Ppk,Zst,Zlt, DPU,RTY	80%
4	4 Define/Analyze Process - Create Process Map - Develop process FMEA - Create data collection process (Identify on Process Map) - Identify KPIV's & KPOV's - Develop Control Plan	11	11 Identify Root Causes of Variation - Cause & Effect Diagrams (Fishbone charts) - Horizontal Root Cause charts - Screen potential causes & identify critical input variables	17	17 Optimize the Process using DOE - Verify and optimize critical input variables - Identify & test proposed solutions - Select solutions & confirm results - Establish optimum operating requirements - List of input variables needing further analysis	23	23 Sustain the Gains - Identify opportunities for standardization / mistake proofing - Enact system improvements - Verify results of system improvements - Implement process controls - Verify effectiveness of process controls	60%
5	5 Characterize the Process - 3 level Pareto-SPC charts - Identify vital few variation sources - Conduct Gage R&R studies - Establish process capability on business metrics/variation sources	12	12 Collect and Analyze Process Data - Graphical Analysis - Hypothesis Tests - SPC charts - Multi-Vari charts - Correlation & Regression	18	18 Implement Solutions - Identify improvement actions and implementation plan - Implement/validate/communicate improvements/ actions - Document improvement plan and actions	24	24 Develop Presentation - Project Status Form/Timeline - Metric Graphs with goal line - Final Report - Review with Team/Champion/MBS	40%
6	6 Establish Process Metrics - Calculate Cp,Ppk,Zst,Zlt - Calculate DPU,RTY - Business metrics goals	13	13 Develop Presentation - Project Status Form/Timeline - Metric Graphs with goal line - Review with Team/Champion/MBS	19	19 Develop Presentation - Project Status Form/Timeline - Metric Graphs with goal line - Review with Team/Champion/MBS			30%
7	7 Develop Presentation - Project Status Form/Timeline - Metric Graphs with goal line - Review with Team/Champion/MBS							20%
								10%

0%

Overall Project Completion Percentage

# Six Sigma Business Scorecard

**Praveen Gupta**



## **Six Sigma Business Scorecard:**

### **Six Sigma Business Scorecard, Chapter 3 - Need for the Six Sigma Business Scorecard** Praveen

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