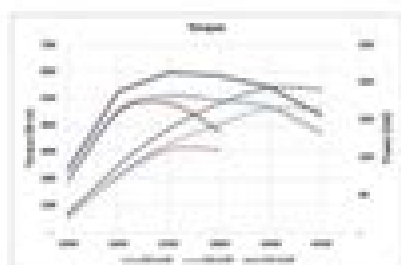
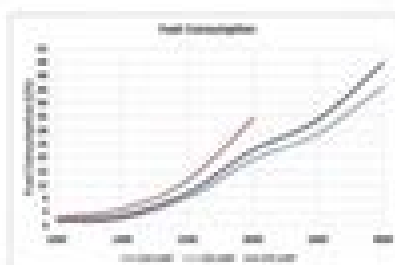


Specifications	1.0L 100HP	1.0L 100HP	1.0L 100HP
Compression ratio	18.5:1		
Fuel pre-filtration requirement	Not required but feasible		
Fuel lift pump	On engine		
High-pressure fuel pump	Bosch CP 4.2 w/ integrated gear lift pump		
Valves per cylinder	4		
Pistons	Oil jet coated		
Fuel injectors	Bosch CR3 2.20 (Common)		
Air inlet (port size)	Filtered and silenced		
Turbocharger	Honeywell VGT		
Engine and turbocharger cooling	Closed cooled		
Coolers CAC, oil, fuel and engine	Tube and shell		
Rawwater pump/flow rate (m³)	30 (3.3)		
Peak torque at rpm (Nm)	431 Nm @ 2000 rpm	540 Nm @ 2000 rpm	594 Nm @ 2000 rpm
Oil pump volume	8.5L		
Oil pump range	1.0L		
Oil maintenance interval hr	200		
Flywheel size mm (in)	210 (8.3)		
Flywheel housing	140 B		
Electrical system	24V 120A		
Engine stop	ECU Controlled		
Engine Control Unit (ECU)	Bosch EDC17		
Throttle and shift	Mercury DPL or mechanical cable		
Helm and gauge compatibility	Mercury SmartCraft		
Mercury JoyStick Plotting - Inboard & Stern Drive	Compatible		
Engine and ECU covers	Texture coated aluminum protects engine and provides step-capable platform		
Inboard 2P 60A	1.25, 1.56, 2.00, 2.54, 2.68		
Inboard 2P 68	1.25, 1.75, 2.19		
Inboard 2P 60V	1.25, 1.56, 1.99		
Inboard 2P 45C	1.00		
Sensors	Crank & cam position, intake manifold pressure/temp, compressor outlet temp, exhaust gas temp, fuel temp, oil pressure, water in fuel (WIF), oil pressure/temp, coolant temp, rawwater pressure/temp, atmospheric pressure		

TORQUE & POWER (Full load at crankshaft)

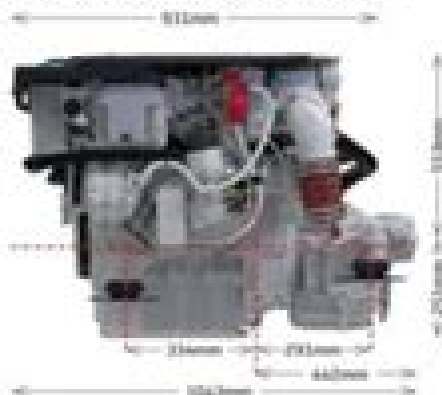


BOAT LOAD FUEL CONSUMPTION



Model	Exhaust Options	Crank Power		Fuel flow @ Rated Speed L/hr (Gallons)	Rated RPM	RPM Speed (km/h)	Max Rated Engine Speed (RPM)	Emissions Ratings (See also next page)		
		kW	HP					CEC	EU	IMO
170	Inboard	170	230	21.5 (9.3)	800		3000	Tier 3		
230	Inboard	230	310	49 (12.8)	800	650	4200	Tier 3	IMO 2	Tier 2
270	Inboard	270	365	55 (14.3)						

ENGINE DIMENSIONS - INBOARD



ENGINE DIMENSIONS - STERN DRIVE



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Table of Contents 1970 Mercruiser Engine Spec

1. Understanding the eBook 1970 Mercruiser Engine Spec
 - The Rise of Digital Reading 1970 Mercruiser Engine Spec
 - Advantages of eBooks Over Traditional Books
2. Identifying 1970 Mercruiser Engine Spec
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1970 Mercruiser Engine Spec
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1970 Mercruiser Engine Spec
 - Personalized Recommendations
 - 1970 Mercruiser Engine Spec User Reviews and Ratings
 - 1970 Mercruiser Engine Spec and Bestseller Lists
5. Accessing 1970 Mercruiser Engine Spec Free and Paid eBooks
 - 1970 Mercruiser Engine Spec Public Domain eBooks

- 1970 Mercruiser Engine Spec eBook Subscription Services
- 1970 Mercruiser Engine Spec Budget-Friendly Options
- 6. Navigating 1970 Mercruiser Engine Spec eBook Formats
 - ePub, PDF, MOBI, and More
 - 1970 Mercruiser Engine Spec Compatibility with Devices
 - 1970 Mercruiser Engine Spec Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1970 Mercruiser Engine Spec
 - Highlighting and Note-Taking 1970 Mercruiser Engine Spec
 - Interactive Elements 1970 Mercruiser Engine Spec
- 8. Staying Engaged with 1970 Mercruiser Engine Spec
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1970 Mercruiser Engine Spec
- 9. Balancing eBooks and Physical Books 1970 Mercruiser Engine Spec
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1970 Mercruiser Engine Spec
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 1970 Mercruiser Engine Spec
 - Setting Reading Goals 1970 Mercruiser Engine Spec
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1970 Mercruiser Engine Spec
 - Fact-Checking eBook Content of 1970 Mercruiser Engine Spec
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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