



Wear gloves to protect your hands from injury.

- Unscrew the hex nut (1).
- Remove the chain sprocket cover (2).
- Remove the bar (3) and chain.
- Proceed in the reverse sequence.

Machine with quick chain removal



Wear gloves to protect your hands from injury.

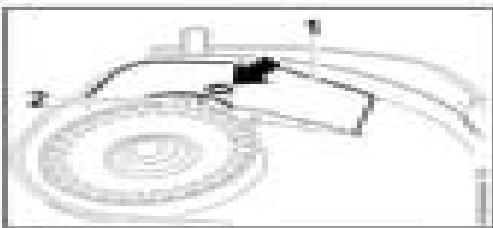
- Open up the wing nut (1) and remove it counterclockwise.
- Remove the chain sprocket cover (2) and tensioning gear (3) with guide bar (4).
- Proceed in the reverse sequence.



- Apply screwdriver to side (1) of wing nut and pry it out of the slot.
- Check the wing nut and replace if necessary.



- Open up the wing nut.
- Push the wing nut (1), thin side first (arrow), into the opening and press it home until it snaps into position.



- Remove the screw (arrow).
- Remove the cover plate (1) and adjusting wheel (2).

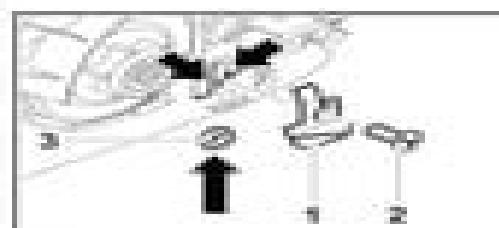
Without installing the adjusting wheel, check that its teeth face the cover plate.

- Reassemble in the reverse sequence.

### 5.1 Chain Catcher

A replacement chain catcher can be fitted at the integral chain catcher on the chain sprocket cover to return:

- Remove the chain sprocket cover, bar and chain. **SEE 5**
- Fit (down) the damaged chain catcher on the chain sprocket cover.



- Position the replacement chain catcher (1) in the guides (arrows).
- Push the countersunk screw (2) through the hole in the engine housing and fit the locknut (3) on the other side.
- Tighten down the countersunk screw firmly — the locknut must engage the engine housing and must not be held.
- Reassemble all other parts in the reverse sequence.
- Tightening torque, **SEE 5.1.5**

# Workshop Manual For Stihl Ms 181 Chainsaw

**R Bogdan**

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