

# SPANISH CHEAT SHEET

## CONVERSATION

¡Hola! / ¡Adiós!

Hello! / Goodbye!

Buenos días

Good morning

Buenas tardes / noches

Good afternoon / evening

¿Cómo estás? / Estoy bien.

How are you? / I'm fine.

¿Cómo te llamas? / Me llamo Jorge.

What's your name? / My name is Jorge.

¿De dónde eres? / Soy de México.

Where are you from? / I'm from México.

¿Qué es?

What is it?



## PRONUNCIATION



A is like in apple

E is like in pay

I is like in bee

O is like in orange

U is like in too

LL makes a y sound

G makes an h sound

J makes an h sound

Ñ makes an h-y sound

Z makes an s sound

## NUMBERS

1 uno

2 dos

3 tres

4 cuatro

5 cinco

6 seis

7 siete

8 ocho

9 nueve

10 diez

11 once

12 doce

20 veinte

50 cincuenta

100 cien

101 ciento uno

500 quinientos

1000 mil

## VERB CONJUAGTION

comer (to eat)

-as / es / it com-

-o como (I eat)

-as / es como (you eat)

-a / e como (he/she eats)



¿Cuál es tu número de teléfono?

What is your telephone number?



¿Cuánto es?

How much is it?



¿Qué hora es? / Es la una. / Son las dos.

What time is it? / It's one o'clock. / It's two o'clock.



## IRREGULAR VERBS

soy / eres

I am / you are

tengo / tienes

I have / you have

voy / vas

I am going / You are going



## DIRECTIONS



a la izquierda

to the left



recto

straight



a la derecha

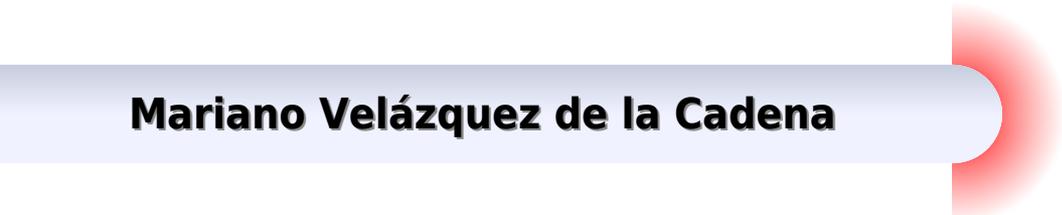
to the right

¿Dónde está el banco?

Where is the bank?

# Spanish Language Cheat Sheet

**Mariano Velázquez de la Cadena**



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1 9 of the rz value

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web pt rmax at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max rpi max rvi rzjis ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an rz value to a roughness grade is not possible due to the conversion interval in this rz ra calculator the input rz value is first converted to the average value of the ra interval and the n class is determined based on this value

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web rmax vertical distance from highest peak to lowest valley rmax is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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ra micro inches n iso n number of triangles rms cla feedrate

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web mean roughness the mean roughness roughness average ra is the arithmetic average of the absolute values of the  
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web nov 11 2021 surface finish conversion chart in this section there is a table for the surface finish conversion chart this  
table compares the different surface roughness scales for manufacturing processes meanwhile let's go through some of the  
abbreviations you'll find there ra roughness average rms root mean square cla center line

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microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math cla micro inches multiply ra  $\mu\text{m} \times 40$  r t r a x 8 7 r z r a x 7 2 r z iso r a x 7 6 r max r a x 8 0 r p r a x 3  
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