

3

CHAPTER

Forecasting

- 1 Introduction to Operations Management
- 2 Competitiveness, Strategy, and Productivity
- 3 Forecasting**
- 4 Product and Service Design
- 5 Strategic Capacity Planning for Products and Services
- 6 Process Selection and Facility Layout
- 7 Work Design and Measurement
- 8 Location Planning and Analysis
- 9 Management of Quality
- 10 Quality Control
- 11 Aggregate Planning and Master Scheduling
- 12 MRP and ERP
- 13 Inventory Management
- 14 JIT and Lean Operations
- 15 Supply Chain Management
- 16 Scheduling
- 17 Project Management
- 18 Management of Waiting Lines
- 19 Linear Programming

CHAPTER OUTLINE

Introduction, 74
 Features Common to All Forecasts, 75
 Elements of a Good Forecast, 76
 Forecasting and the Supply Chain 76
 Steps in the Forecasting Process, 77
 Forecast Accuracy, 77
 Summarizing Forecast Accuracy, 78
 Approaches to Forecasting, 80
 Qualitative Forecasts, 80
 Executive Opinions, 80
 Salesforce Opinions, 81
 Consumer Surveys, 81
 Other Approaches, 81
 Forecasts Based on Time-Series Data, 82
 Naïve Methods, 82
 Techniques for Averaging, 83
 Other Forecasting Methods, 89

LEARNING OBJECTIVES

After completing this chapter you should be able to:

- 1 List the elements of a good forecast.
- 2 Outline the steps in the forecasting process.
- 3 Evaluate at least three qualitative forecasting techniques and the advantages and disadvantages of each.
- 4 Compare and contrast qualitative and quantitative approaches to forecasting.

Techniques for Trend, 89
 Trend-Adjusted Exponential Smoothing, 92
 Techniques for Seasonality, 93
 Techniques for Cycles, 98
 Associative Forecasting Techniques, 98
 Simple Linear Regression, 98
 Comments on the Use of Linear Regression Analysis, 102
 Nonlinear and Multiple Regression Analysis, 103
 Monitoring the Forecast, 103
 Choosing a Forecasting Technique, 107
 Using Forecast Information, 109
 Computer Software in Forecasting, 109
 Operations Strategy, 109
Cases: M&M Manufacturing, 130
 Highline Financial Services, Ltd., 130

- 5 Describe averaging techniques, trend and seasonal techniques, and regression analysis, and solve typical problems.
- 6 Explain three measures of forecast accuracy.
- 7 Compare two ways of evaluating and controlling forecasts.
- 8 Assess the major factors and trade-offs to consider when choosing a forecasting technique.

Operating Management 11e Chapter 3 Stevenson Solution To Problems

Walter J. Primeaux



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Table of Contents Operating Management 11e Chapter 3 Stevenson Solution To Problems

1. Understanding the eBook Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - The Rise of Digital Reading Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Advantages of eBooks Over Traditional Books
2. Identifying Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - User-Friendly Interface
4. Exploring eBook Recommendations from Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Personalized Recommendations
 - Operating Management 11e Chapter 3 Stevenson Solution To Problems User Reviews and Ratings
 - Operating Management 11e Chapter 3 Stevenson Solution To Problems and Bestseller Lists

5. Accessing Operating Management 11e Chapter 3 Stevenson Solution To Problems Free and Paid eBooks
 - Operating Management 11e Chapter 3 Stevenson Solution To Problems Public Domain eBooks
 - Operating Management 11e Chapter 3 Stevenson Solution To Problems eBook Subscription Services
 - Operating Management 11e Chapter 3 Stevenson Solution To Problems Budget-Friendly Options
6. Navigating Operating Management 11e Chapter 3 Stevenson Solution To Problems eBook Formats
 - ePub, PDF, MOBI, and More
 - Operating Management 11e Chapter 3 Stevenson Solution To Problems Compatibility with Devices
 - Operating Management 11e Chapter 3 Stevenson Solution To Problems Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Highlighting and Note-Taking Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Interactive Elements Operating Management 11e Chapter 3 Stevenson Solution To Problems
8. Staying Engaged with Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Operating Management 11e Chapter 3 Stevenson Solution To Problems
9. Balancing eBooks and Physical Books Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Operating Management 11e Chapter 3 Stevenson Solution To Problems
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Setting Reading Goals Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Fact-Checking eBook Content of Operating Management 11e Chapter 3 Stevenson Solution To Problems
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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dampak atau kerugian berikut beberapa dampak tsunami 1 terjadi kerusakan kerusakan prasarana dan sarana sehingga menyebabkan berbagai aktivitas terganggu 2 lahan pertanian dan perkebunan rusak

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features sizes 4 ½ 16 enhanced internal flow low hoop stresses on coupling thanks to tighter thread tolerances 20 bevel for smooth horizontal installation enhanced structural capacity same as pipe body

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the floating collar and shoes are available in different api certificated thread connections including short round thread stc long round thread ltc and buttress thread btc connection strength and tightness are two main coupling technical indicators

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api buttress btc connections are available in pipe sizes 4 1 2 through 20 figure 1 2 btc connections larger than 13 3 8 od can be subject to cross threading extreme care in the field can ensure the proper make up of the larger sizes the shear resistant large thread cross section and easy running characteristics of btc make it

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dec 1 2017 this specification covers dimensions tolerances and marking requirements for api threads and the gauges that control the acceptance criteria for the threads thread element gauges instruments and requirements for the inspection of threads for line pipe round thread casing round thread tubing and buttress casing connections are included

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the btc thread has higher joint and bending strengths than ltc or stc as a result this thread is often used in deeper wells where higher hook loads are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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api compatibility the connection s buttress thread profile makes it fully compatible with standard api buttress connections by being api compatible in both pin and box operators can use standard api accessories and draw on a wide range of threading and repair shops providing flexibility and efficiency

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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btc buttress threading this thread is designed to improve axial tensile or axial compressive load capacity and to provide leakage resistance ltc stc and btc are the same in appearance how to distinguish them that depends the outside diameter and application what s the use of ltc stc and btc

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api couplings and threads must comply with c 32 and c 33 or e 32 and e 33 below are two common api coupling dimensions btc for casing and eue for tubing api buttress casing couplings dimensions btc casing coupling api external upset tubing coupling dimensions eue tubing coupling other requirements in api 5ct standard 1 appearance quality

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