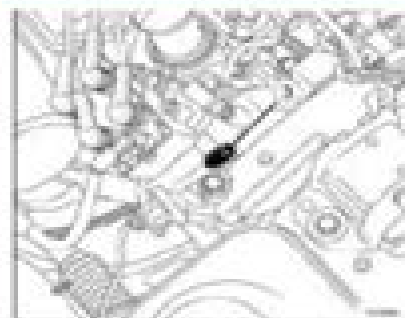
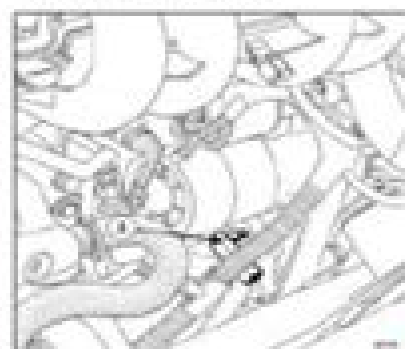


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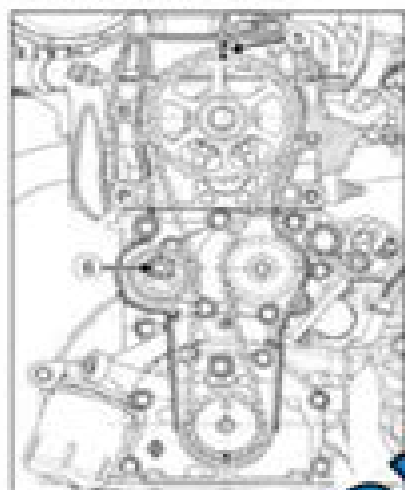
- ② Remove the cap (2) from the upper timing cover.
- ③ Turn the engine clockwise (timing side) until the mark on the camshaft sprocket is aligned with the mark on the upper timing cover.



- ④ Insert the TDC setting pin (Mat. 1654) (1).
- ⑤ Remove the gasket interference suppressor.
- ⑥ Disconnect the fuel supply pipe.
- ⑦ Remove the following covers:
  - upper timing.
  - middle timing.



## 5- REMOVAL OF PART CONCERNED



- ⑧ Make a marking on the roller cover for the camshaft sprocket mark.
- ⑨ Undo the tensioning roller pin.
- ⑩ Remove the timing belt.

## REFITTING

### 1- REFITTING OF THE PART CONCERNED

- ① Make a marking on the timing belt with those on the roller cover and camshaft sprocket.



- ② Tighten the tensioning roller:
  - the new tensioning roller.
- ③ Remove the TDC setting pin (Mat. 1654).



- ④ Make a marking on the camshaft sprocket and the crankshaft sprocket are aligned.
- ⑤ Tighten the timing belt.



- ⑥ Remove:
  - the nut (4) from the tensioning roller.
  - the tensioning roller.
  - the timing belt (5).



- 1- REFITTING OF THE PART CONCERNED
- ② parts always to be replaced:
  - parts always to be replaced: timing roller.
  - parts always to be replaced: tensioning roller.



- ③ Refit the new tensioning roller, making sure:
  - that the cylinder head ribbing is between the two tensioning roller legs.
  - that the tensioning roller pin is properly positioned.
  - that the tensioning roller is positioned as in the diagram.
- ④ Do not remove the pin from the new tensioning roller before refitting the timing belt.
- ⑤ Screw on the tensioning roller nut without tightening it.



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