

Chrysler Concorde 1998-2004 Workshop Manual

9 - 126 3.0L I6 ENGINE

REMOVAL AND INSTALLATION (Continued)

- (d) Disconnect transmission oil cooler line clips.
- (e) Remove oil pan (Fig. 99).
- (f) Remove oil pan gasket.
- (g) Clean oil pan and oil pan gasket surfaces.

INSTALLATION

- (1) Apply a 1.8 inch bead of Mopar Engine RTV (229) to the parting line of the oil pump housing and the rear seal surface (Fig. 100).
- (2) Install oil pan gasket to the engine block.
- (3) Install pan and attaching hardware (Fig. 99).
- (4) Install the structural collar (Fig. 98), using the below procedure:
 - (a) Install the vertical collar to oil pan bolts. Pre-tension bolts to 1.2 Nm (10 in. lbs.).
 - (b) Install the horizontal collar to transmission bolts and tighten to 10 Nm (80 in. lbs.).
 - (c) Torquing with center vertical bolts and working outward. Final torque all bolts to 10 Nm (80 in. lbs.).

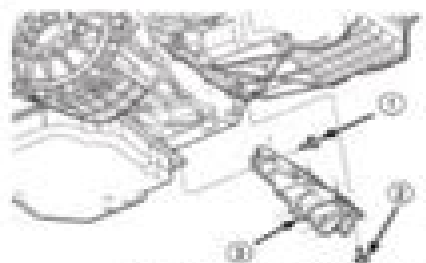


Fig. 98 Structural Collar

- 1 - BOLT-VERTICAL
- 2 - BOLT-HORIZONTAL
- 3 - STRUCTURAL COLLAR

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REMOVAL AND INSTALLATION (Continued)



Fig. 77 Camshaft Sprocket Timing Marks

- 1 - LEFT CAMSHAFT SPROCKET
- 2 - RIGHT CAMSHAFT SPROCKET
- 3 - CAMSHAFT ALIGNMENT SPECIAL TOOL (M2)

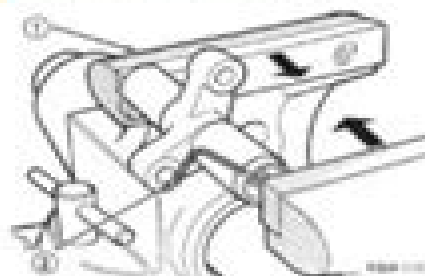


Fig. 78 Timing Belt-Installation

- 1 - BELT
- 2 - CAMSHAFT
- 3 - TENSIONER

Insert the timing belt into the housing and tighten to 18 Nm (130 in. lbs.).

- (d) When tensioner is in place, pull retaining pin to allow the tensioner to return to the pulley bracket.
- (e) With number 1 pulley at TDC (Fig. 75), hold the camshaft sprocket box with a 50 mm (2 inch) wrench and tighten the camshaft bolts to 102 Nm (75 ft. lbs.) plus a 90 degree turn for the Right side and 125 Nm (92 ft. lbs.) plus a 90 degree turn for the Left side.

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REMOVAL AND INSTALLATION (Continued)



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- 1 - LEFT CAMSHAFT SPROCKET
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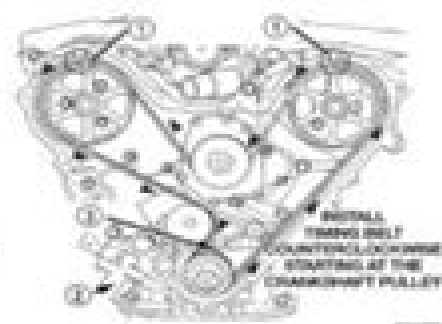


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- 1 - CAMSHAFT
- 2 - OIL PAN
- 3 - BOLT-VERTICAL
- 4 - BOLT-HORIZONTAL
- 5 - RTV

Fig. 99 Oil Pan

- 5 - BOLT-VERTICAL
- 6 - BOLT-HORIZONTAL
- 7 - RTV

3 Dodge Concorde Workshop Service Repair Manual

JA Banks



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