

# Seat Ibiza 1999-2015 Workshop Manual

1. Ignition block
  - Removing and installing timing belt and pulleys → [Chapter](#)
  - Disconnecting and reconnecting sensors and actuators → [Chapter](#)

## 2. Mount sensor

1. Bell for crank sensor
  - 10 Nm
4. Engine speed sensor - G28
  - Removing and fitting → [Chapter](#)
5. Bell for engine speed sensor - G28
  - 10 Nm

## 6. Fuel

- Replace
7. Oil flow breaker
  - Disconnecting and reconnecting → [Chapter](#)

## 8. Bell for balance shaft assembly

- 10 Nm

## 9. Bell for oil flow breaker

- 10 Nm + 100°
- Removing and fitting → [Chapter](#)
- Tighten upper left and lower right bolts and then tighten all four bolts diagonally

## 10. Bell for Balance shaft

- 10 Nm

## 11. Removing and fitting → [Chapter](#)

## 12. Oil pump valve with Balance shaft

- Removing and fitting → [Chapter](#)

## 13. Oil ring

- Replace

## 14. Balance shaft assembly

- Before installing, check if the adjustment device is vertical relative to the cylinder head in the bearing cap module
- Removing and fitting → [Chapter](#)

## 15. Oil pan

- Clean sealing surface before installing
- Install with silicone sealant (D 100 100 100) → [Chapter](#)

## Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

## 16. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

## 17. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

## 18. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

## 19. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

## 20. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

## 21. Accessory bracket: speedflap temperature and lightning protection

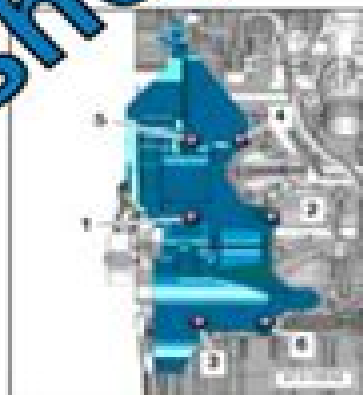
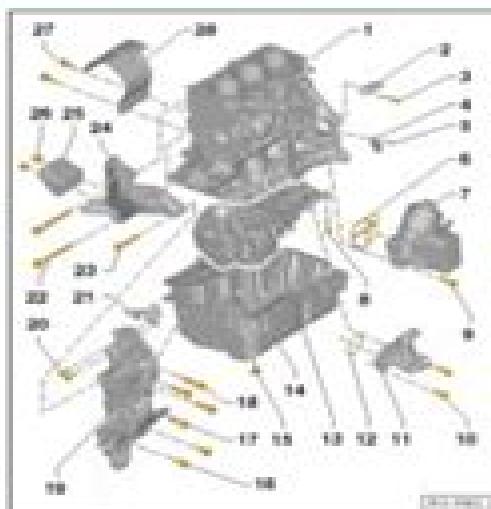
- 10 Nm

## 22. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm

## 23. Accessory bracket: speedflap temperature and lightning protection

- 10 Nm



- Remove charge air pipe with side → [Chapter](#)
- Disconnect the coolant hose on the coolant expansion tank
- Pull connector of pressure differential sensor - G280 - off
- Disconnect connector of fuel temperature sensor - G28 - off

## 1. Note

Ignore positions 4 and 5.

- Remove the coolant expansion tank

- Remove the vacuum line between the vacuum pump and the servo brake
- Remove the vacuum line series 1 from the bracket series 2 on the cylinder head

## 1. Note

Disconnect - flap 1.

- Marking out the protective element made of foam or cork that wraps using the laser - 30 220

- Remove the vacuum line between the vacuum pump and the servo brake
- Remove the vacuum line series 1 from the bracket series 2 on the cylinder head

## 1. Note

Disconnect - flap 1.

- Marking out the protective element made of foam or cork that wraps using the laser - 30 220

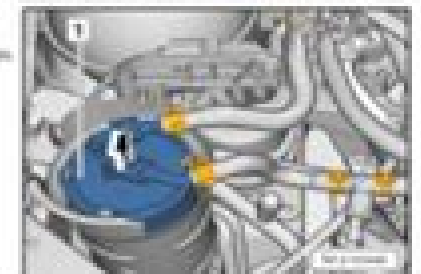
- Fit support bracket - 10 - 222 A - with the necessary adapters on the front and take up weight of engine in installation position

## 1. Note

- The support assembly mounting may only be achieved if the engine is suspended with several support brackets
- The engine bracket must be installed only when the assembly mounting has been removed

## 1. Caution

But it must not be loosened



# Workshop Manual For Seat Ibiza

**Xiaolong Qi**



## **Workshop Manual For Seat Ibiza:**

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