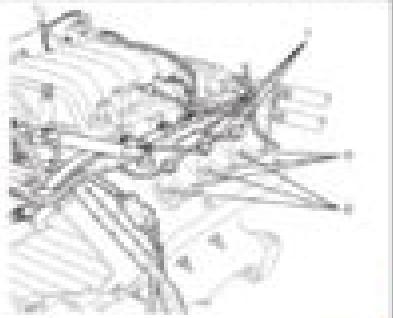


# Holden Jackaroo 1991-2006 Workshop Manual

## Legend

- (1) Oil Pan
- (2) Generator
- (3) Auto Transomer
- (4) Drive Pulley
- (5) Cooling Fan Pulley
- (6) Power Steering Oil Pump
- (7) Drive Belt
- (8) Air Conditioner Compressor

- (9) Remove power steering oil pump pulley.
- (10) Remove fan pulley and bracket assembly.
- (11) Remove idle pulley assembly.
- (12) Remove auto transomer assembly.
- (13) Remove crankshaft pulley using 6-8840-01010-0 counter-clockwise.
- (14) Remove timing belt covers from the right hand side in the left hand side in order.
- (15) Remove engine oil assemblies for the left side.



## Legend

- (1) Ignition Coil Connectors
- (2) Belts
- (3) Ignition Coil Assemblies

- (16) Remove cylinder head cover assembly.

## Installation

- 1. Install cylinder head.
- 2. Clean the new cylinder head gasket and cylinder head.
- 3. Apply sealant (GASKIT 2000 or equivalent) to head gasket (0.5 mm x 8 right pieces of coated area of crankshaft bearing on front and rear sides).

- 4. The cylinder head cover must be installed within 8 hours after cylinder reassembly to prevent premature hardening of sealant.

- 5. Tighten bolts to the specified torque.

Torque - 8 Nm (0.8 Kgm or 7 lb-in)



- 6. Install cylinder coil assemblies and tighten the fixing bolts to the specified torque.

Torque - 8 Nm (0.8 Kgm or 7 lb-in)

- 7. Install timing belt covers from left hand side to right hand side, and tighten the fixing bolts and nut to the specified torque.

Torque - 10 Nm (1.0 Kgm or 8.8 lb-in)

- 8. Install crankshaft pulley and tighten the fixing bolt using 6-8840-01010-0 counter-clockwise nut to the specified torque.

Torque - 107 Nm (11.8 Kgm or 92.8 lb-in)

## Removal



## Legend

- (1) Engine Assembly
- (2) Crankshaft Pulley
- (3) Timing Belt Cover
- (4) Timing Belt
- (5) Connecting rod cap
- (6) Oil Pump
- (7) Oil Sealer
- (8) Oil Pump Assembly
- (9) Cylinder Body Side Bolt
- (10) Oil Gallery
- (11) Flywheel
- (12) Rear Oil Seal
- (13) Connecting Rod Cover
- (14) Crankshaft Main Bearing Cap
- (15) Crankshaft and Main Bearing

- 1. Remove engine assembly.

• Refer to removal procedure for Engine Assembly in this manual.

- 2. Remove timing belt.

• Refer to removal procedure for Timing Belt in this manual.

- 3. Remove oil pump assembly.

• Refer to removal procedure for Oil Pump in this manual.

- 4. Remove cylinder body side bolts.

- 5. Remove oil gallery.

- 6. Remove flywheel.

- 7. Remove rear oil seal retainer.

• Refer to removal procedure for Rear Oil Seal in this manual.



# 1 Holden Jackaroo Workshop Manual

**General Motors-Holden's Limited.  
Service Division**

## **1 Holden Jackaroo Workshop Manual:**

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Holden EJ' Workshop Manual General Motors-Holden's Limited. Service Division,1962      *Holden workshop manual* General Motors-Holden's Sales Pty. Ltd,1952      **Holden 'EK' Workshop Manual** General Motors-Holden's Limited,General Motors-Holden's Limited. Service Division,196?      *Holden Workshop Manual* ,1960      **Holden EJ Workshop Manual** General Motors-Holden's Sales,1962\*      **Holden "EJ" Workshop Manual** Motors-Holden's Limited. Service Division General,      **Scientific Publications' Workshop Manual Series No. 67, Holden** ,1972      *Holden's EH, HD, HR, 1963-1968* Max Ellery,1990-06-01      **Holden HK Workshop Manual** General Motors-Holden's Limited. Service Division,197? Part no M35954      *Holden 'HB' Series Torana Shop Manual* General Motors-Holden's Sales Pty. Ltd,1972

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## **Table of Contents 1 Holden Jackaroo Workshop Manual**

1. Understanding the eBook 1 Holden Jackaroo Workshop Manual
  - The Rise of Digital Reading 1 Holden Jackaroo Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 1 Holden Jackaroo Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 1 Holden Jackaroo Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 1 Holden Jackaroo Workshop Manual
  - Personalized Recommendations
  - 1 Holden Jackaroo Workshop Manual User Reviews and Ratings
  - 1 Holden Jackaroo Workshop Manual and Bestseller Lists
5. Accessing 1 Holden Jackaroo Workshop Manual Free and Paid eBooks

- 1 Holden Jackaroo Workshop Manual Public Domain eBooks
- 1 Holden Jackaroo Workshop Manual eBook Subscription Services
- 1 Holden Jackaroo Workshop Manual Budget-Friendly Options

6. Navigating 1 Holden Jackaroo Workshop Manual eBook Formats

- ePUB, PDF, MOBI, and More
- 1 Holden Jackaroo Workshop Manual Compatibility with Devices
- 1 Holden Jackaroo Workshop Manual Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of 1 Holden Jackaroo Workshop Manual
- Highlighting and Note-Taking 1 Holden Jackaroo Workshop Manual
- Interactive Elements 1 Holden Jackaroo Workshop Manual

8. Staying Engaged with 1 Holden Jackaroo Workshop Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers 1 Holden Jackaroo Workshop Manual

9. Balancing eBooks and Physical Books 1 Holden Jackaroo Workshop Manual

- Benefits of a Digital Library
- Creating a Diverse Reading Collection 1 Holden Jackaroo Workshop Manual

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine 1 Holden Jackaroo Workshop Manual

- Setting Reading Goals 1 Holden Jackaroo Workshop Manual
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 1 Holden Jackaroo Workshop Manual

- Fact-Checking eBook Content of 1 Holden Jackaroo Workshop Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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